

# Studia II stopnia Automatyka i Robotyka

## Specjalność: Inteligentne systemy automatyki

Instytut Robotyki i Inteligencji Maszynowej

*Opiekun: dr hab. inż. Stefan Brock, prof. PP  
Stefan.Brock@put.poznan.pl*

# Co dają studia magisterskie?

## Inżynier

- Ma podstawową wiedzę ogólną z zakresu dyscyplin naukowych tworzących podstawy teoretyczne oraz wybrane zagadnienia z zakresu wiedzy szczegółowej
- Potrafi wykorzystywać posiadaną wiedzę – formułować i rozwiązywać złożone i nietypowe problemy oraz wykonywać zadania w warunkach nie w pełni przewidywalnych
- Potrafi komunikować się z otoczeniem z użyciem specjalistycznej terminologii.

## Magister inżynier

- Ma **zaawansowaną** wiedzę ogólną z zakresu dyscyplin naukowych tworzących podstawy teoretyczne, oraz wybrane zagadnienia z zakresu **zaawansowanej** wiedzy szczegółowej
- Potrafi wykorzystywać posiadaną wiedzę – formułować i rozwiązywać złożone i nietypowe problemy **oraz innowacyjnie** wykonywać zadania w nieprzewidywalnych warunkach;
- **Potrafi formułować i testować hipotezy związane z prostymi problemami badawczymi**
- Potrafi komunikować się na tematy specjalistyczne ze zróżnicowanymi kręgami odbiorców;
- **Potrafi współdziałać z innymi osobami w ramach prac zespołowych, potrafi kierować pracą zespołu**



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# Intelligent control

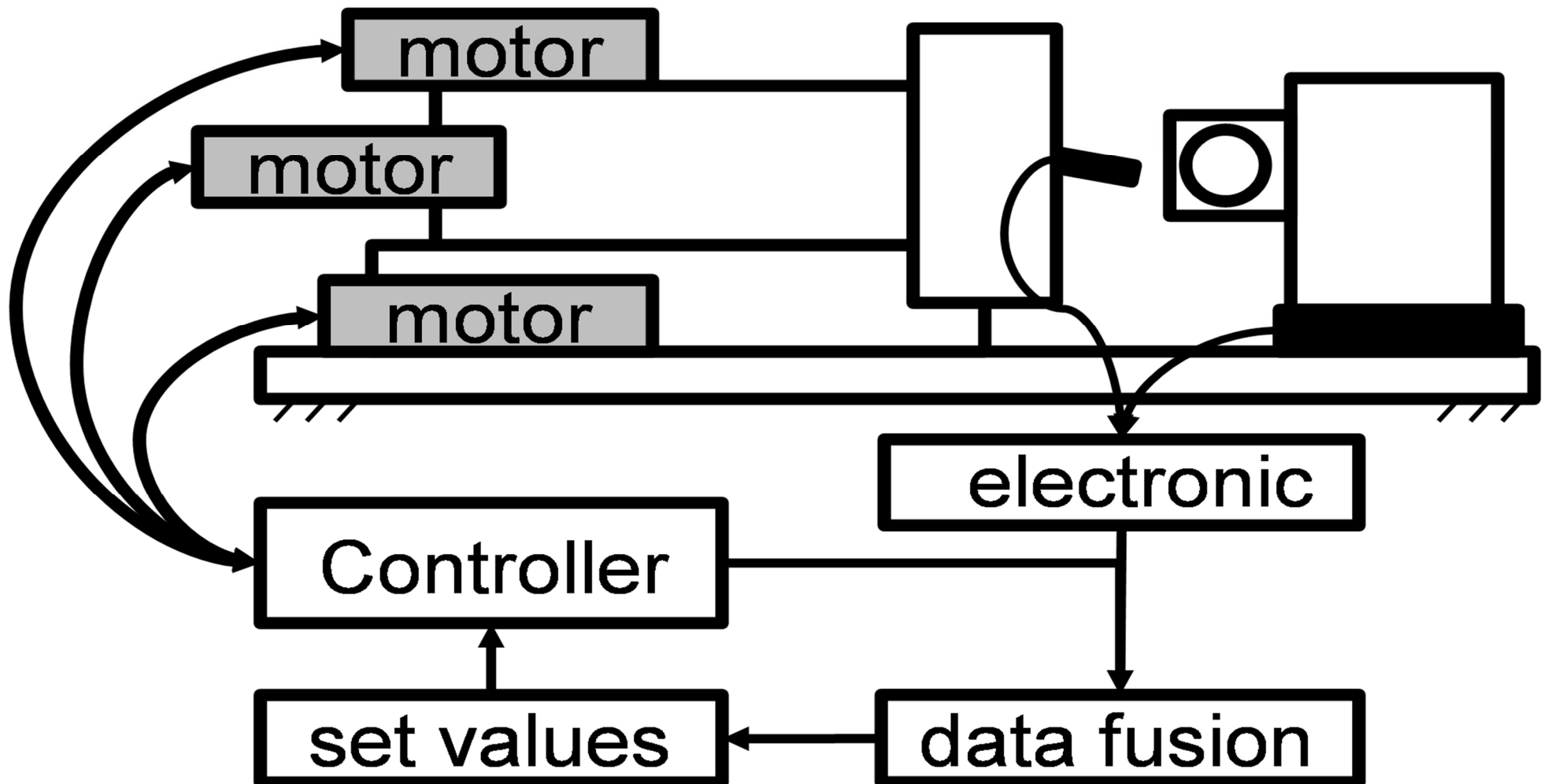
From Wikipedia, the free encyclopedia

**Intelligent control** is a class of control techniques that use various artificial intelligence computing approaches like neural networks, Bayesian probability, fuzzy logic, machine learning, reinforcement learning, evolutionary computation and genetic algorithms.[1]

## Contents [hide]

- 1 Overview
- 1.1 Neural network controller
- 1.2 Bayesian controllers
- 2 See also
- 3 References
- 4 Further reading

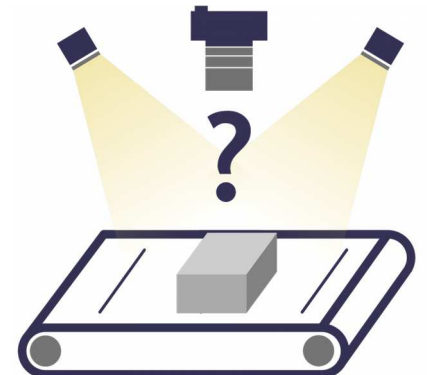
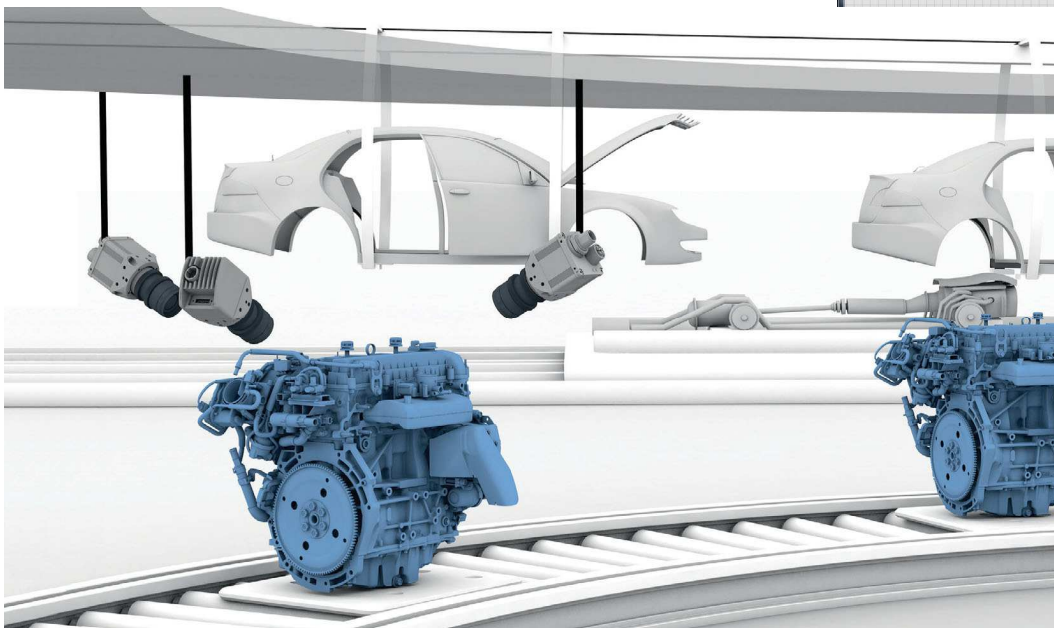
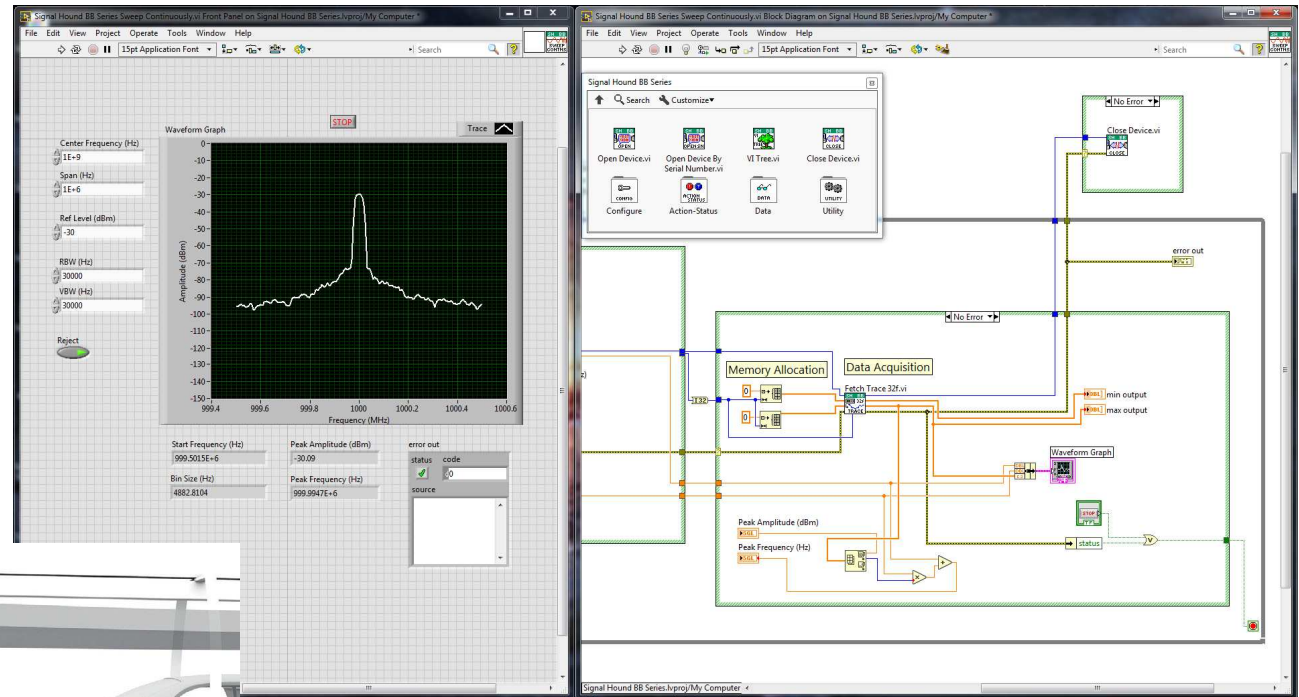
*Sense - Think - Communicate - Act*



# Sense

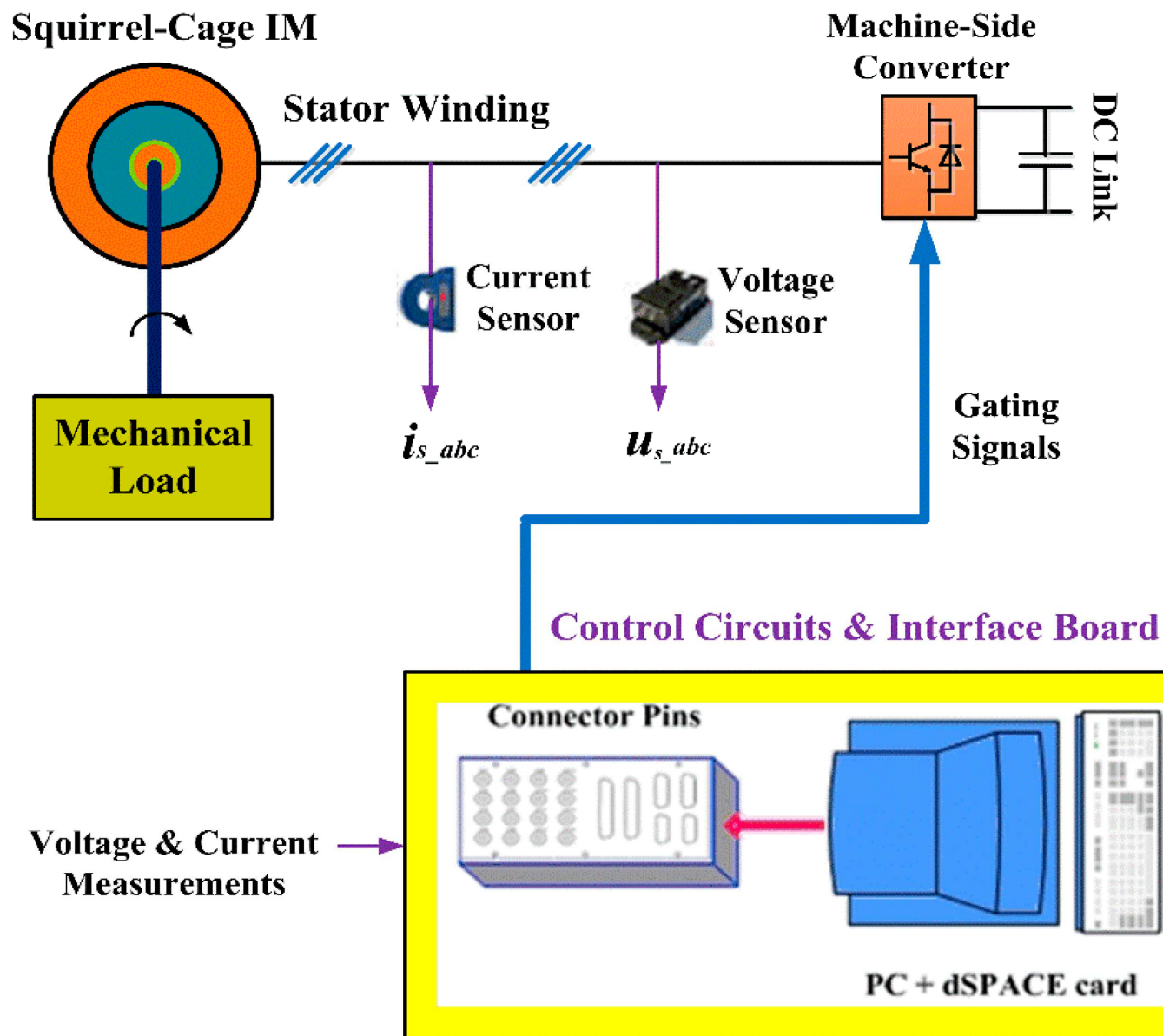
Inteligentne systemy pomiaru i sterowania (30W 30L)

Systemy wizyjne w automatyzacji (15W 15L)



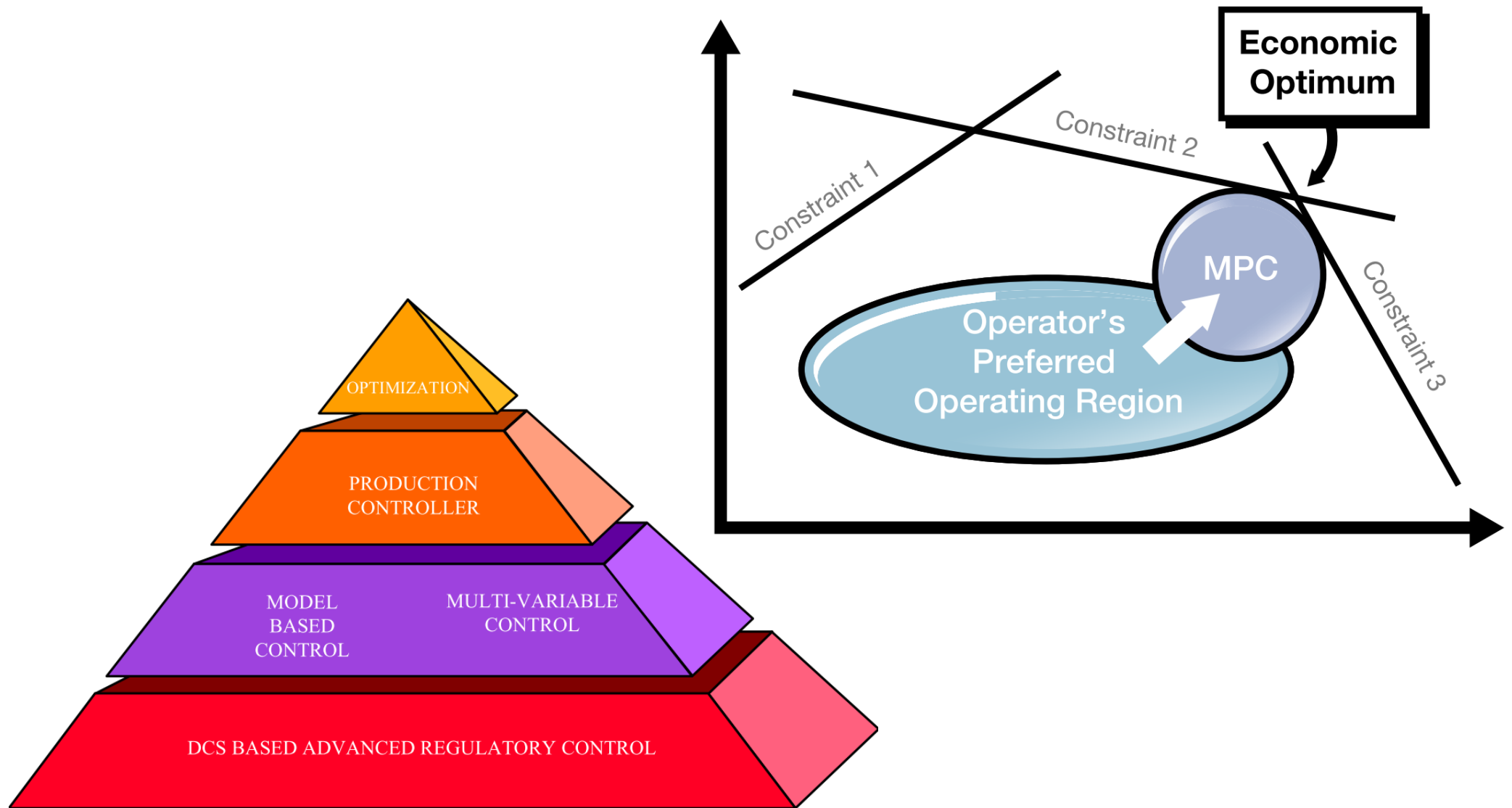
# Sense

## Systemy bezczujnikowe (30W 30 L)



# Think

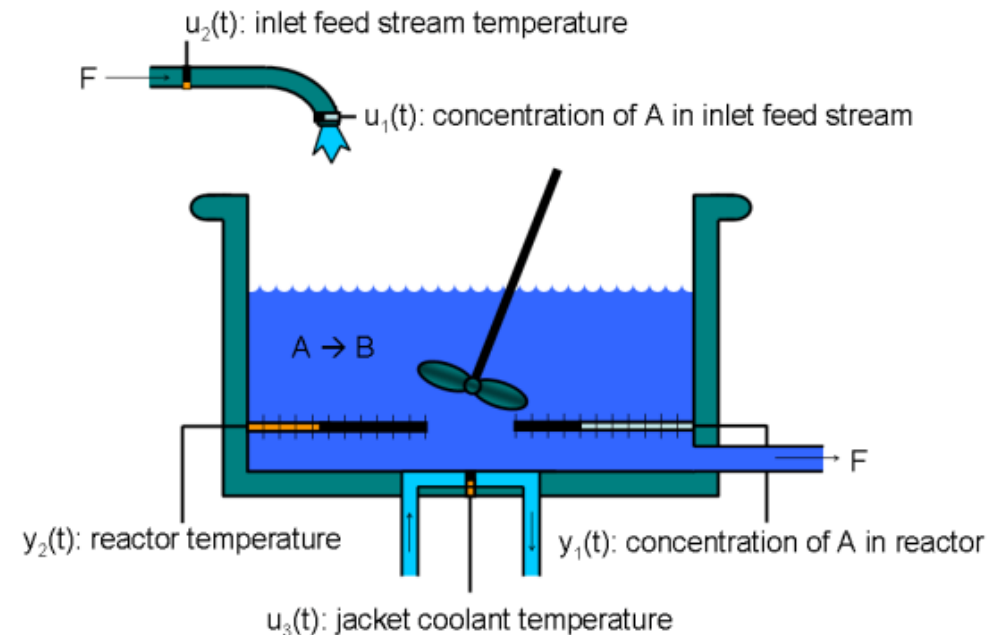
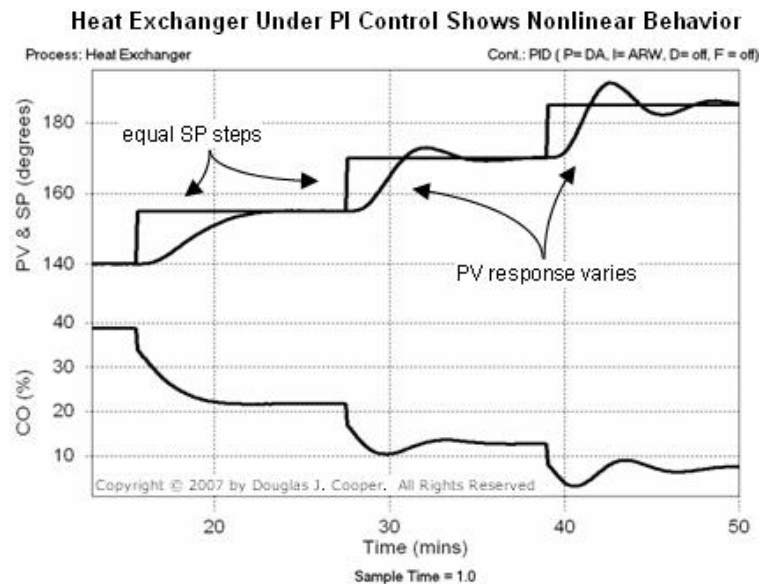
## Metody obliczeniowe optymalizacji (30W 30C)



# Think

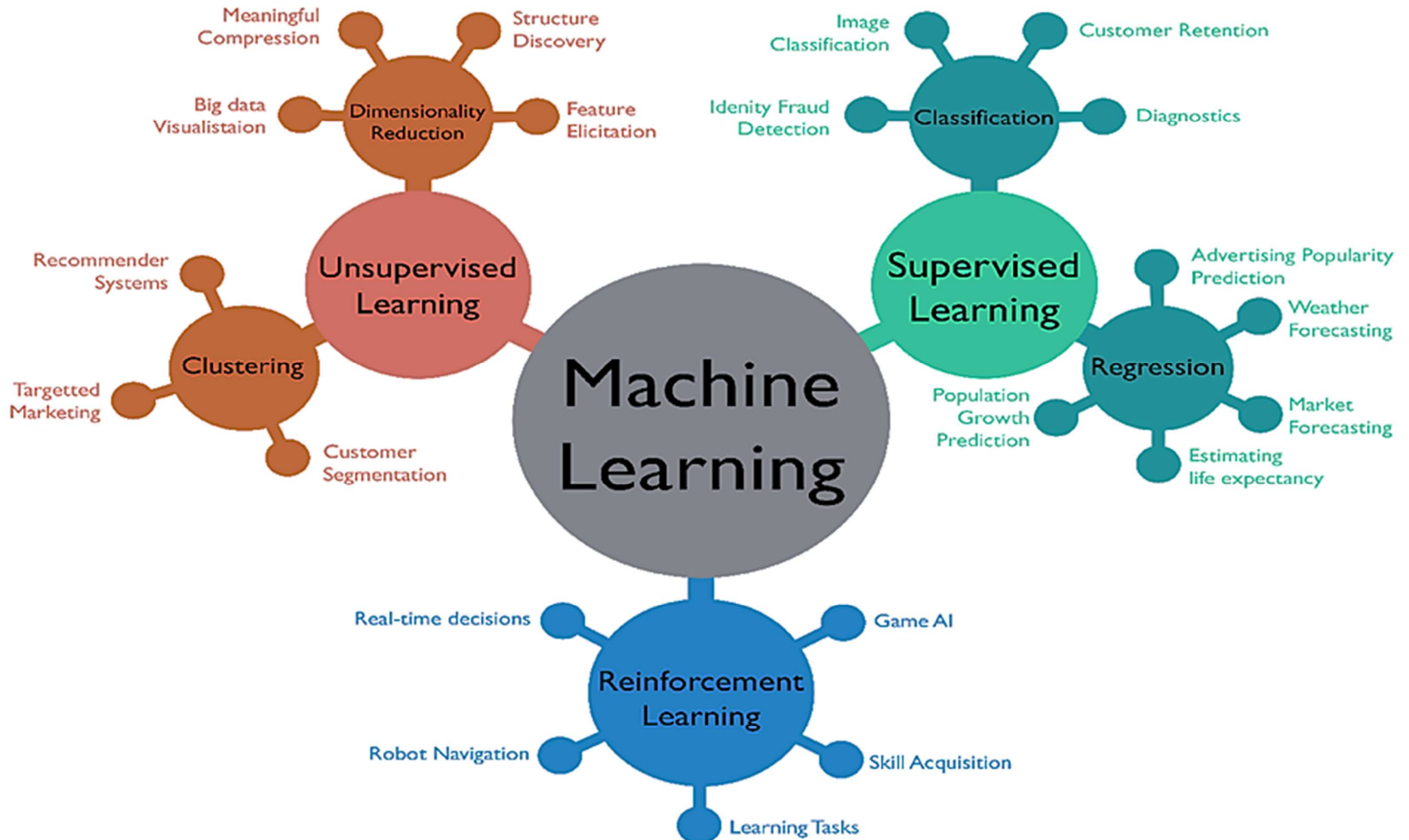
Sterowanie procesami nieliniowymi (30W 30L)

Zaawansowane metody identyfikacji systemów automatyki (30W 30L)



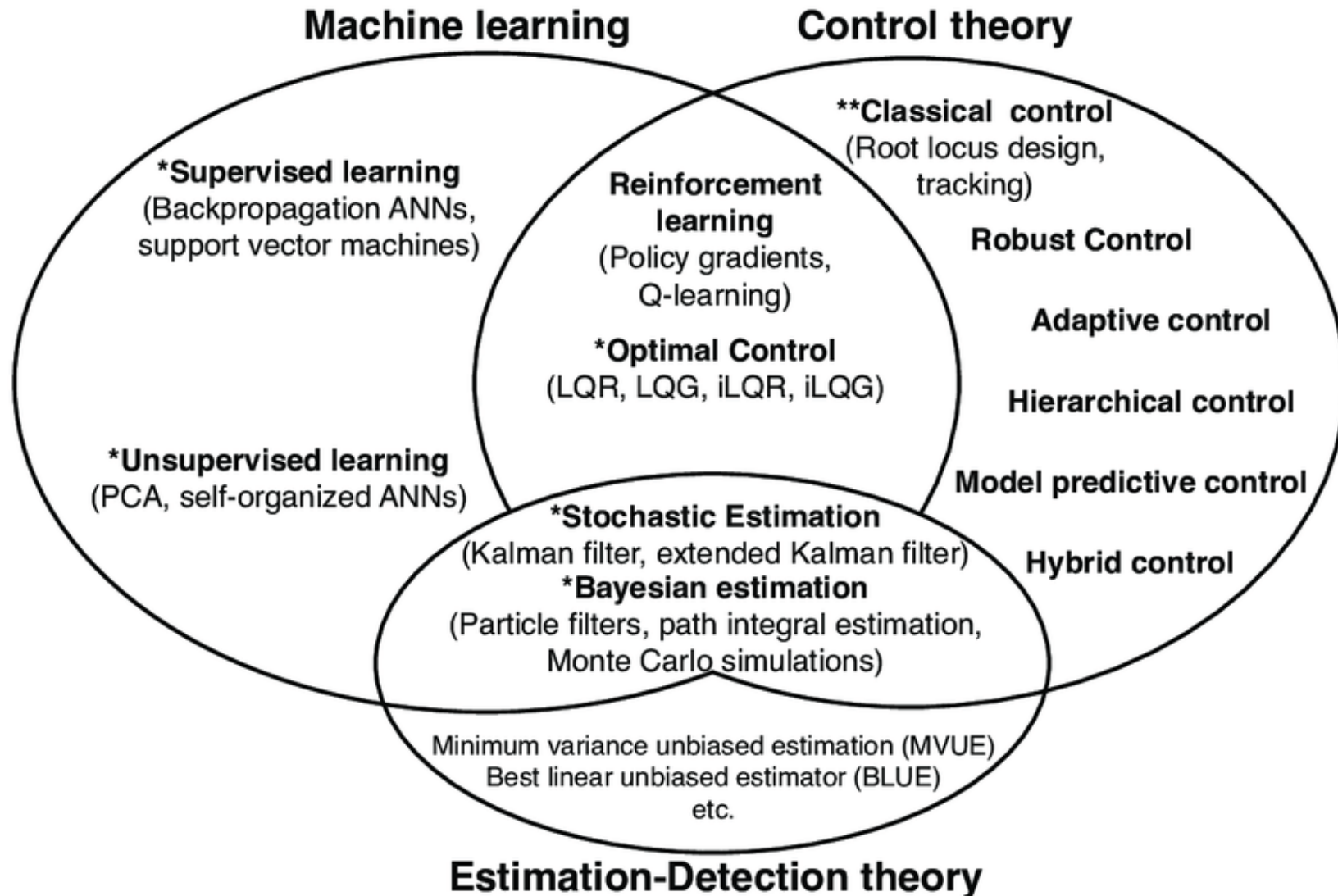
# Think

## Metody inteligencji maszynowej w automatyce (30W 30L)



# Think

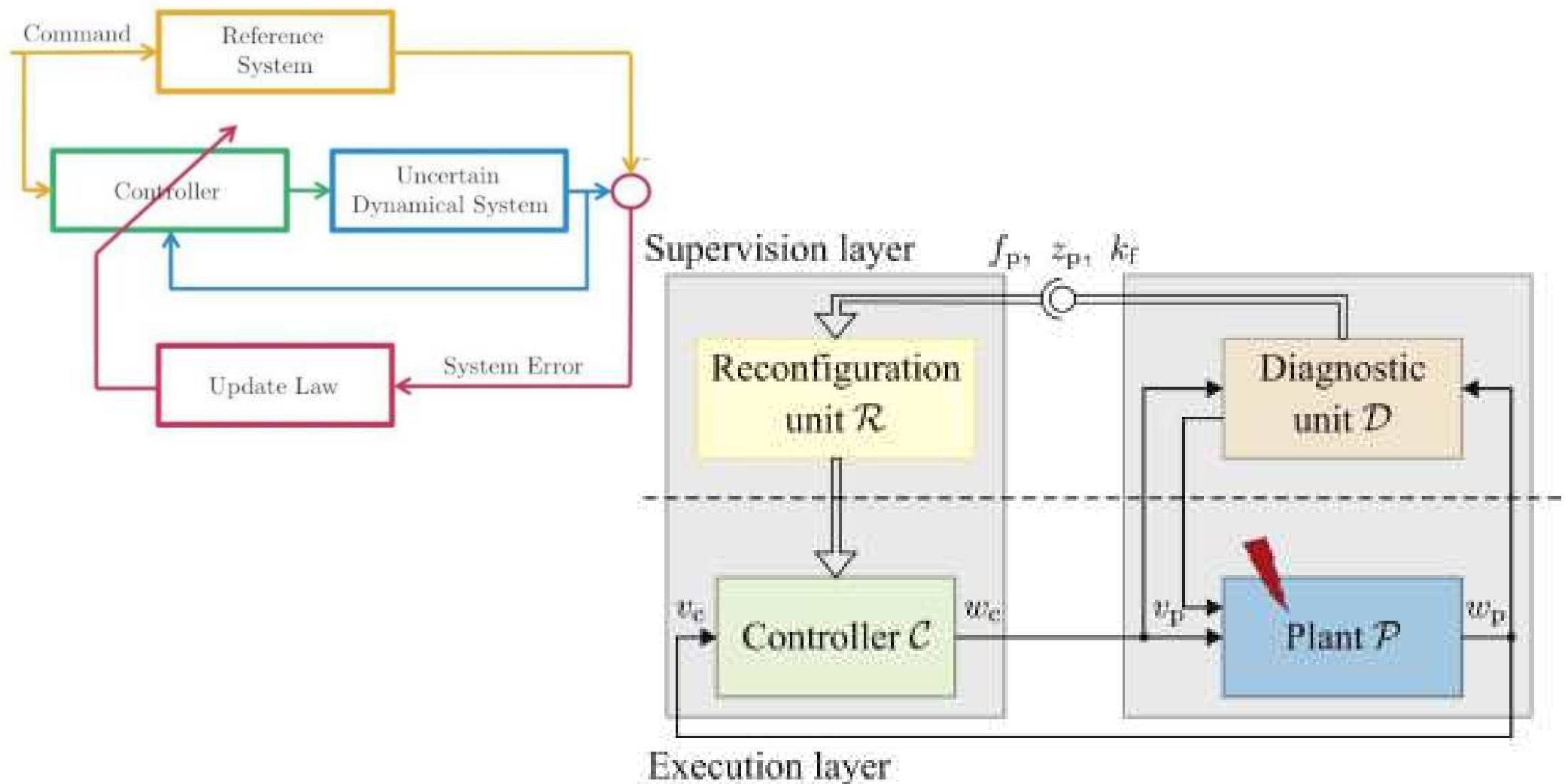
## Metody inteligencji maszynowej w automatyce (30W 30L)



# Think

Sterowanie adaptacyjne i odporne (30W 30L)

Systemy sterowania tolerujące uszkodzenia (15W 30L)



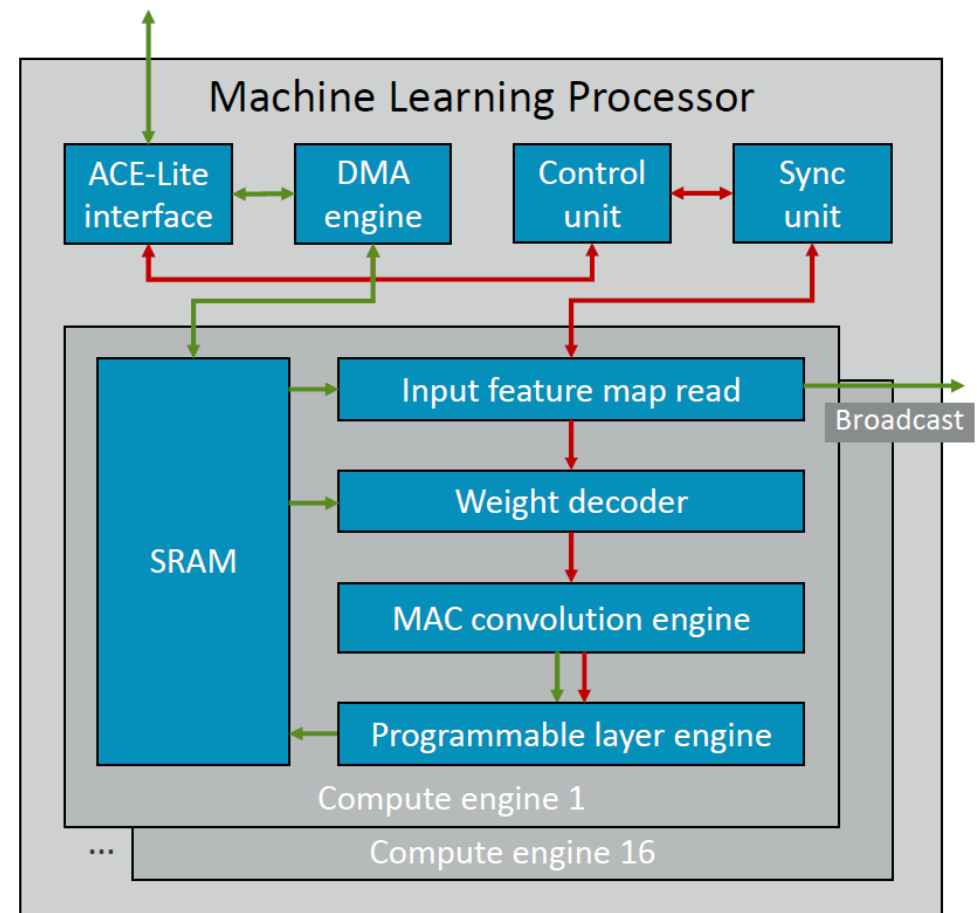
# Think

Zaawansowane systemy diagnostyki i monitorowania (30W 30L)

Technologie inteligentnego sterowania (30W 30L)

## Arm's ML processor

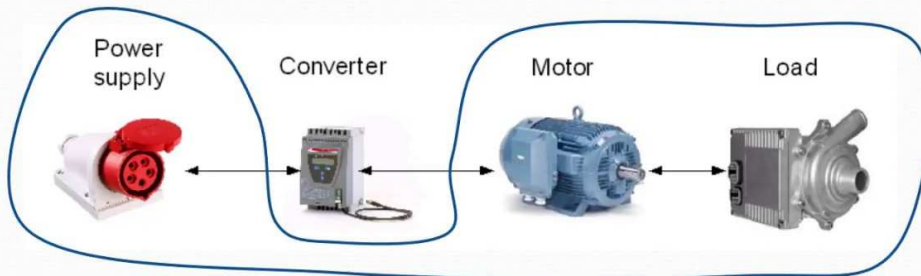
- A microcontroller and DMA engine manage overall network scheduling
- The compute engine processes major sections of the neural network
  - Stores weights
  - Stores and manipulates activation data
  - Handles convolution in 128-wide MAC units
  - Handles other layer operators via PLE
  - Pipelines data to and from SRAM
- Internal broadcast network manages SRAM population and synchronization



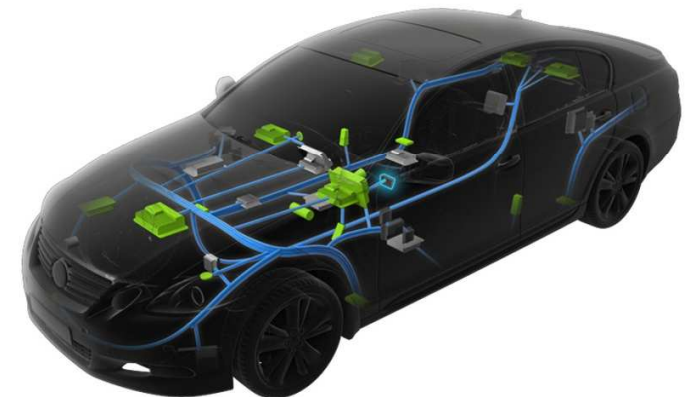
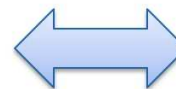
# Think

## Wirtualne prototypowanie w automatyzacji procesów (30W 30L)

### Hardware In the Loop testing



```
1 -- @ UNIT: PROJECTS\HIL\CONTROL\HIL_CTRL_V01
2 -- HIL_CTRL_V01 generated by JILIN's staticCD 7.21
3 -- Mod date 10-10-10 10:12:2007
4
5 -- This HIL_CTRL_V01 code was generated using
6 -- binary encoded state assignment with structured code format
7 -- Initialization is enabled... compiled also is enabled
8 -- and outputs are speed optimized.
9
10 LIBRARY ieee;
11 USE ieee.std_logic_1164.all;
12
13 ENTITY HIL_CTRL_V01 IS
14     PORT (CLK: BOOLEAN; RESET: IN std_logic;
15           Q0: Q1: Q2: OUT std_logic);
16 END;
17
18 ARCHITECTURE BEHAVIOR OF HIL_CTRL_V01 IS
19     SIGNAL next_step : std_logic_vector(2 DOWNTO 0);
20     SIGNAL next_step : std_logic_vector(2 DOWNTO 0);
21     CONSTANT STATE0 : std_logic_vector(2 DOWNTO 0) := "000";
22     CONSTANT STATE1 : std_logic_vector(2 DOWNTO 0) := "001";
23     CONSTANT STATE2 : std_logic_vector(2 DOWNTO 0) := "010";
24     CONSTANT STATE3 : std_logic_vector(2 DOWNTO 0) := "011";
25     CONSTANT STATE4 : std_logic_vector(2 DOWNTO 0) := "100";
26     CONSTANT STATE5 : std_logic_vector(2 DOWNTO 0) := "101";
27
28     SIGNAL next_step0 : std_logic_vector(2 DOWNTO 0);
29     SIGNAL Q : std_logic_vector(2 DOWNTO 0);
30     SIGNAL step : std_logic_vector(2 DOWNTO 0);
31
32     SIGNAL Res_Set : std_logic_vector(2 DOWNTO 0);
33
34     PROCESS (CLK, next_step0, next_step1, next_step2, next_step3)
35     BEGIN
36         IF CLK = '1' AND CAN_STEP THEN
37             step <= next_step0;
38         END IF;
39     END PROCESS;
40
```



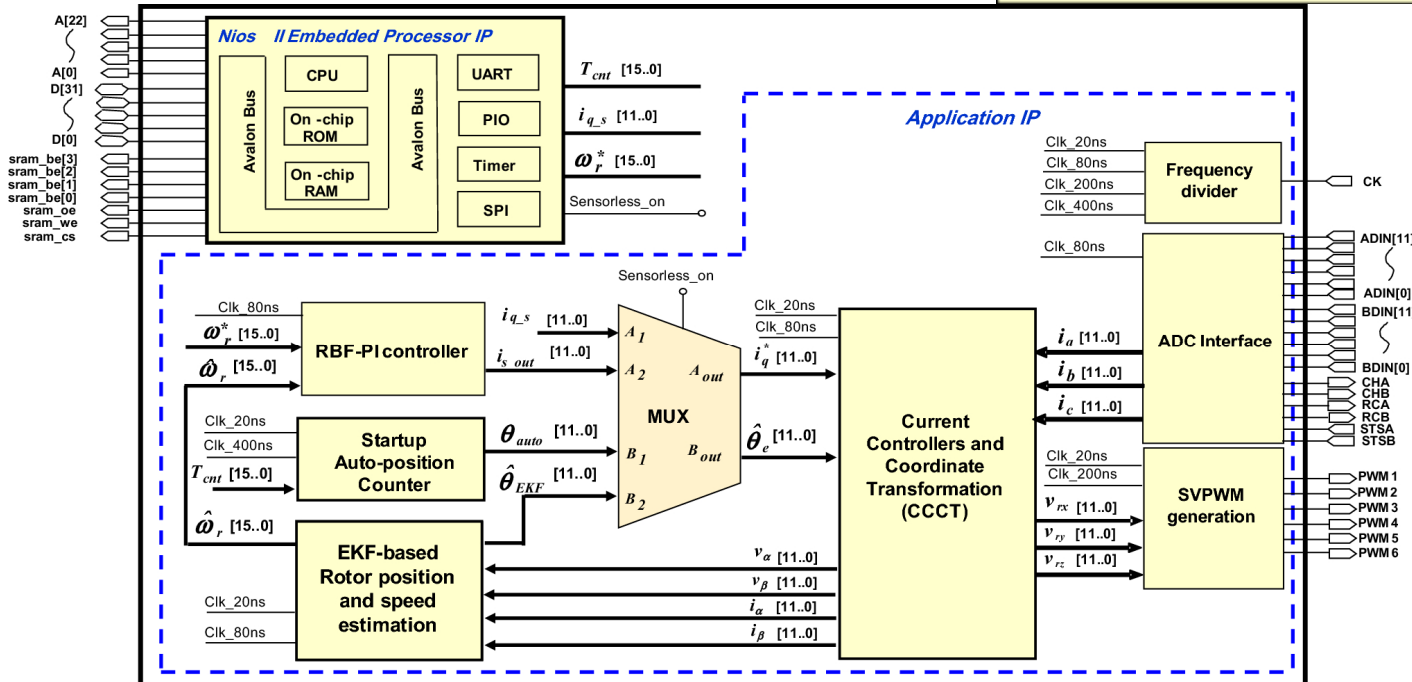
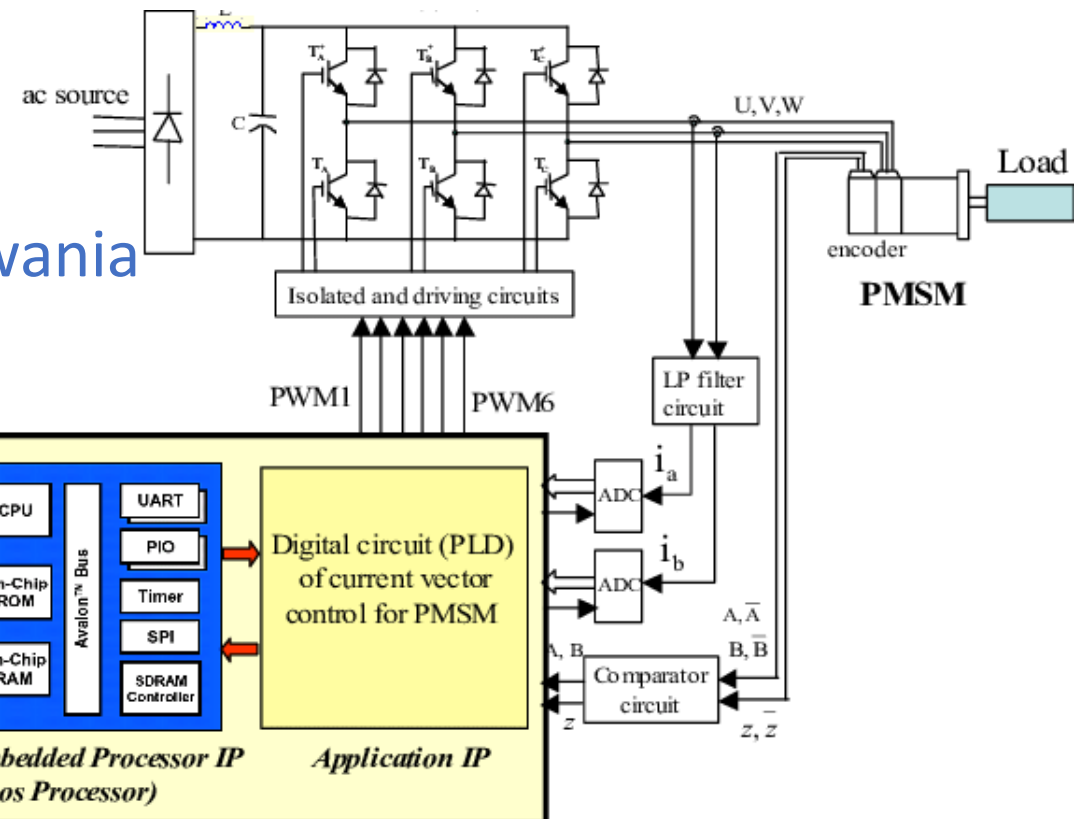
# Think

Wybrane zastosowania sterowników programowalnych (15W 30L)



# Think

## Implementacja algorytmów sterowania w układach FPGA (30W 30L)

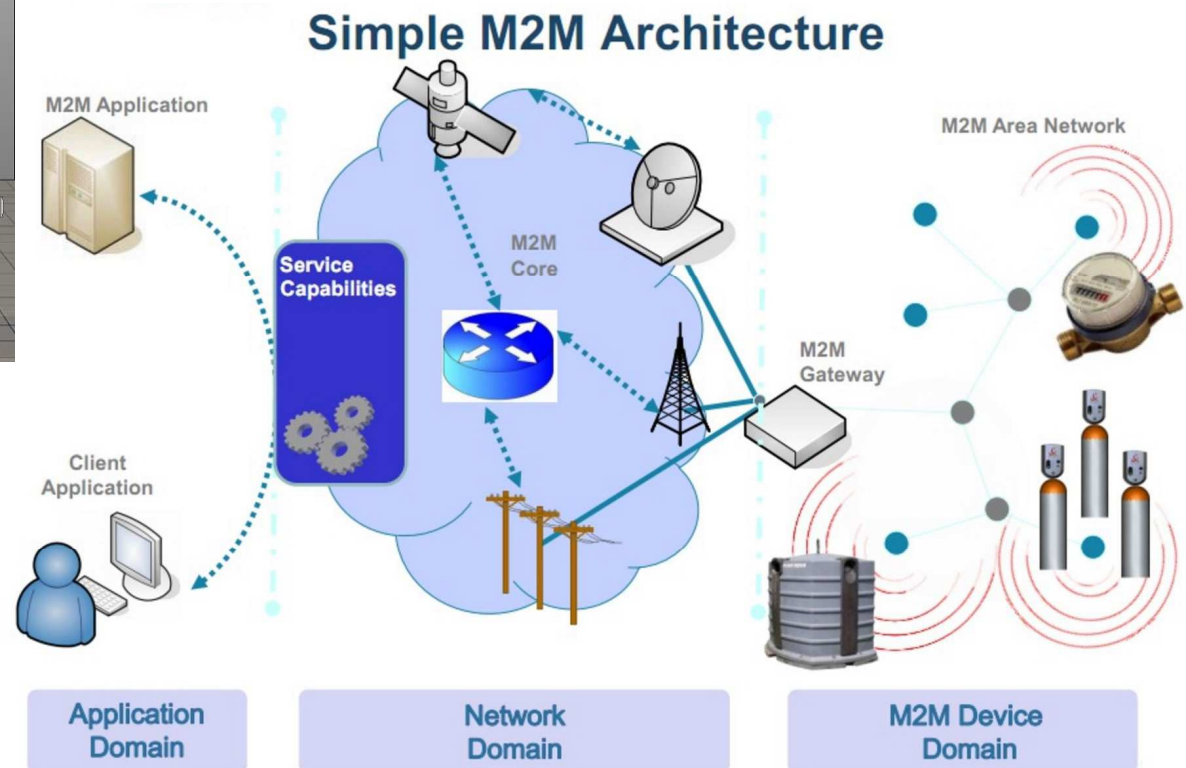


# Technologie mobilne i chmurowe (30W 30L)



# Communicate

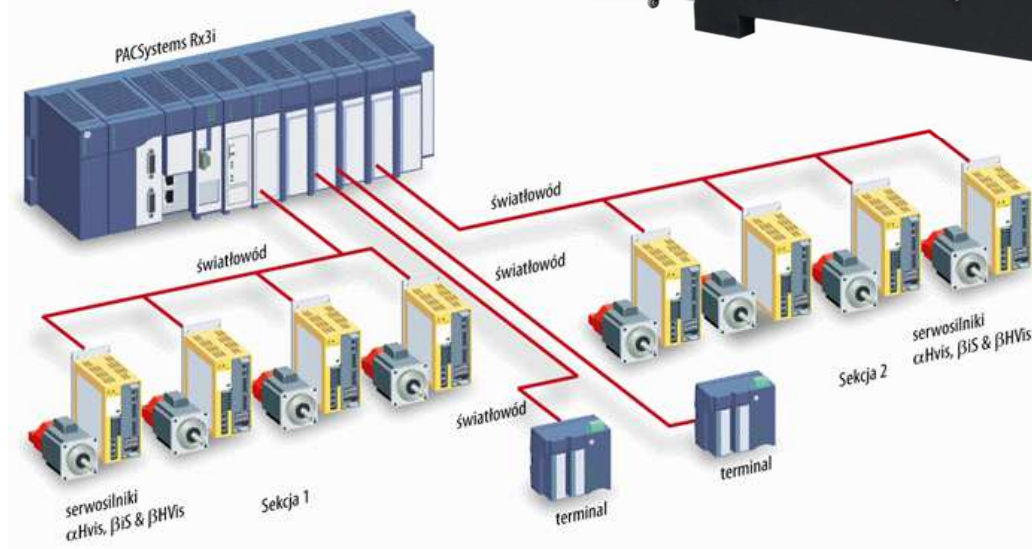
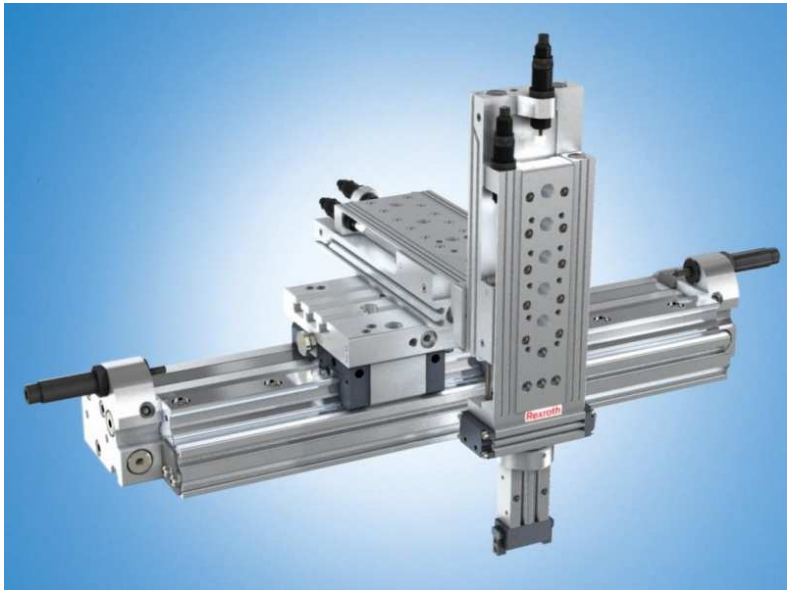
## Projektowanie zaawansowanych interfejsów HMI i M2M (15W 30L)



# Act

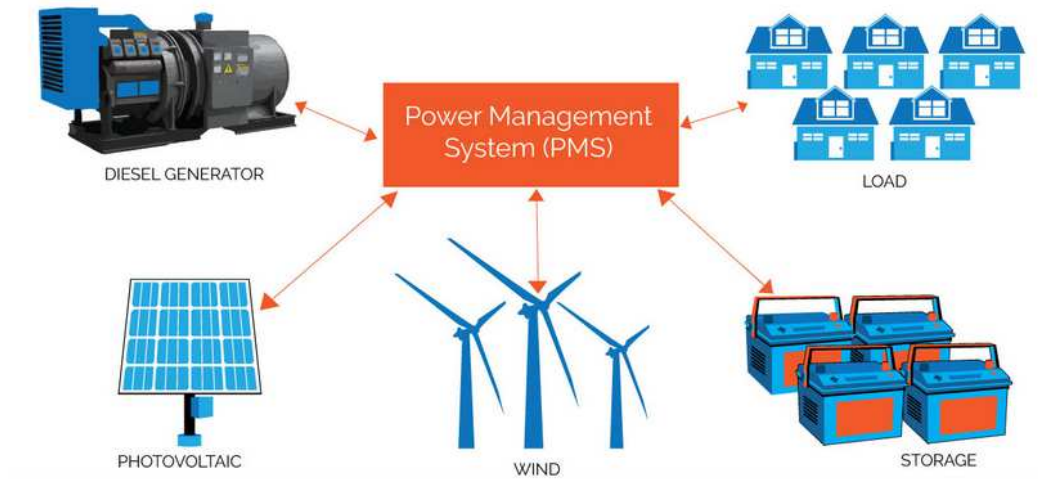
Napędy w procesach, maszynach, urządzeniach i robotach (30W 30L)

Precyzyjne sterowanie ruchem układów elektromechanicznych (15W 15W)

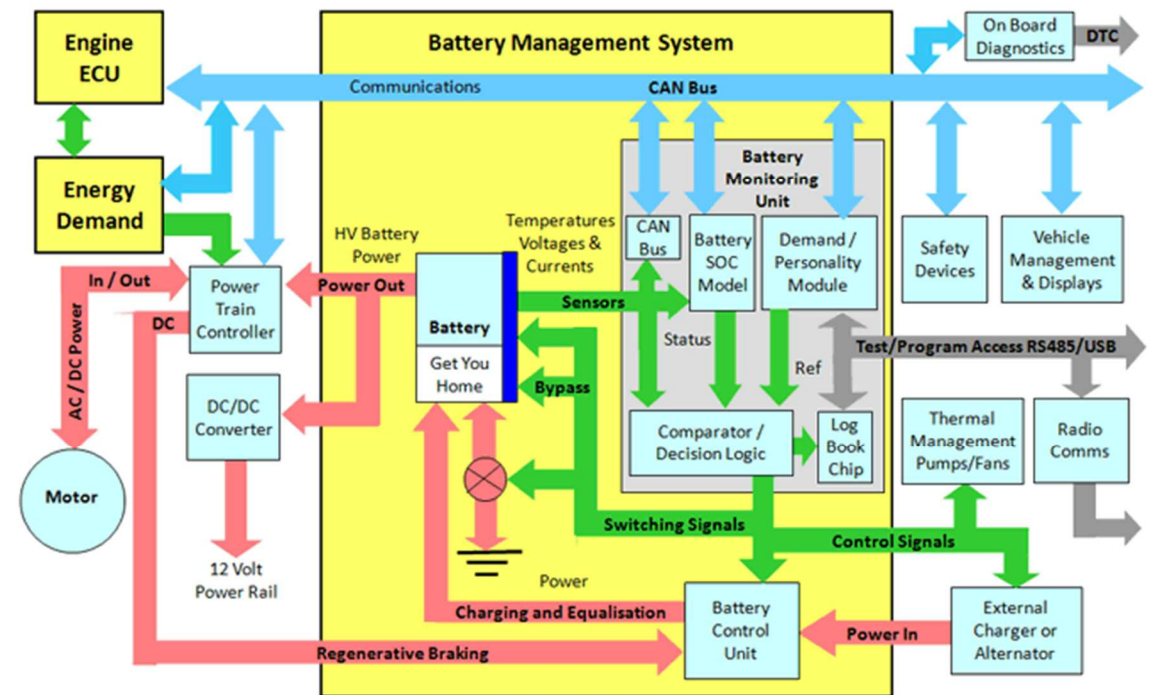


# Act

## Zarządzanie energią i sterowanie energooszczędne (15W 15W)



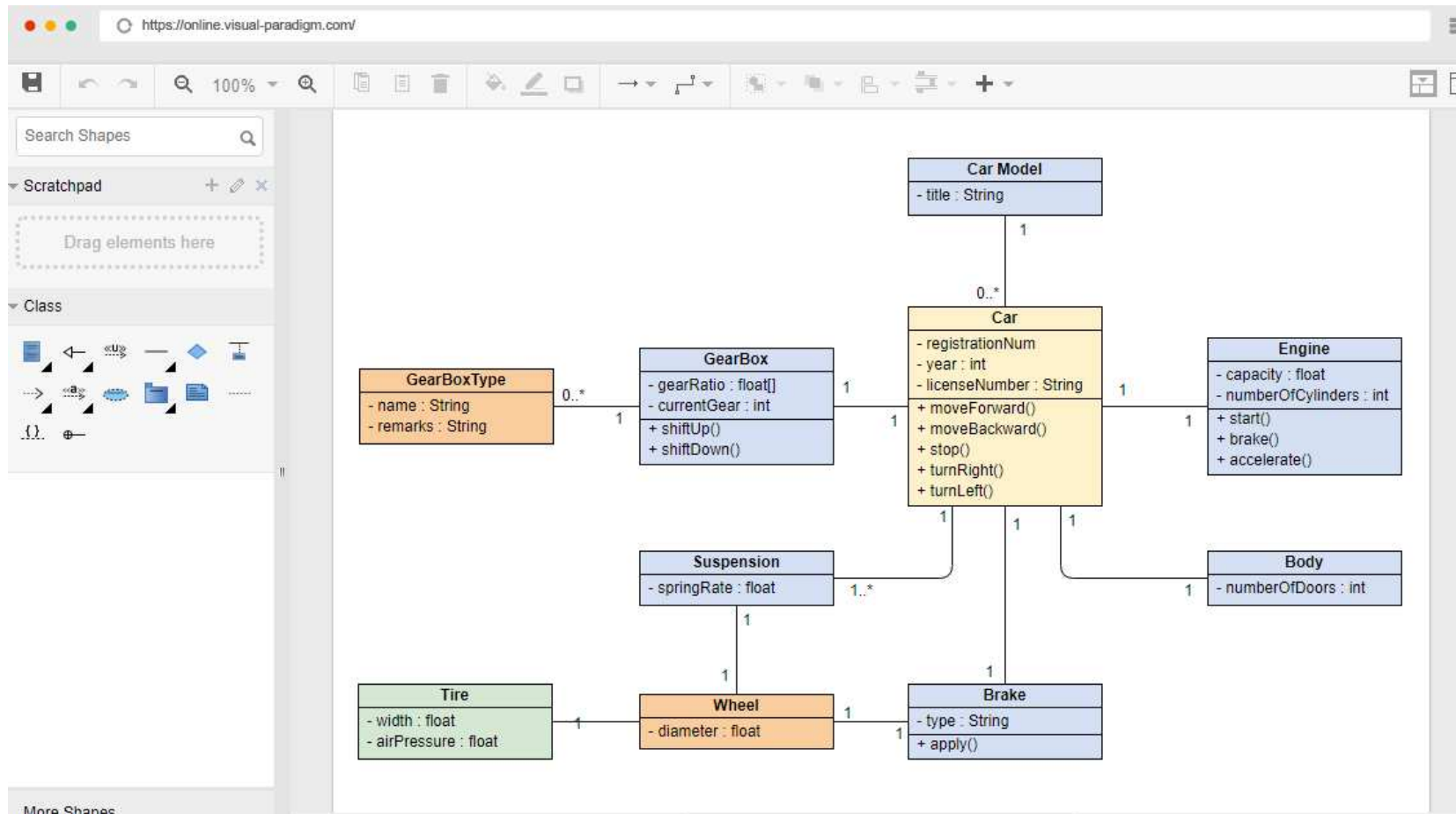
## Vehicle Energy Management Functions



# Przedmioty rozszerzające

Modelowanie systemów w języku UML (15W 15L)

Modelowanie procesów biznesowych (15W 15L)



# *Organizacja i prowadzenie badań naukowych*

Pozyskiwanie finansowania na badania naukowe i działalność badawczo-rozwojową (15W 15P)

Pracownia badawczo-rozwojowa

Ochrona własności intelektualnej powstałej w wyniku prac B+R (15W 15P)



# *Sylwetka absolwenta*

Absolwent kierunku Automatyka i Robotyka z tytułem zawodowym magistra inżyniera przygotowany jest do samodzielnego i twórczego rozwiązywania złożonych interdyscyplinarnych problemów. Potrafi:

- uruchomić i projektować systemy automatyki w różnych zastosowaniach,
- rozwiązywać problemy związane z automatyzacją procesów produkcyjnych,
- prowadzić prace badawcze z zakresu automatyki, diagnostyki i automatyzacji badań eksperymentalnych,

Absolwent jest przygotowany:

- do pracy w zakładach przemysłowych,
- do pracy w małych i średnich przedsiębiorstwach zatrudniających inżynierów z zakresu automatyki i informatyki przemysłowej,
- do działalności w działach rozwoju i w ośrodkach naukowo-badawczych
- do tworzenia własnych startupów bazujących na wiedzy
- do studiów III stopnia na wyższych uczelniach.

# Kto za tym stoi?

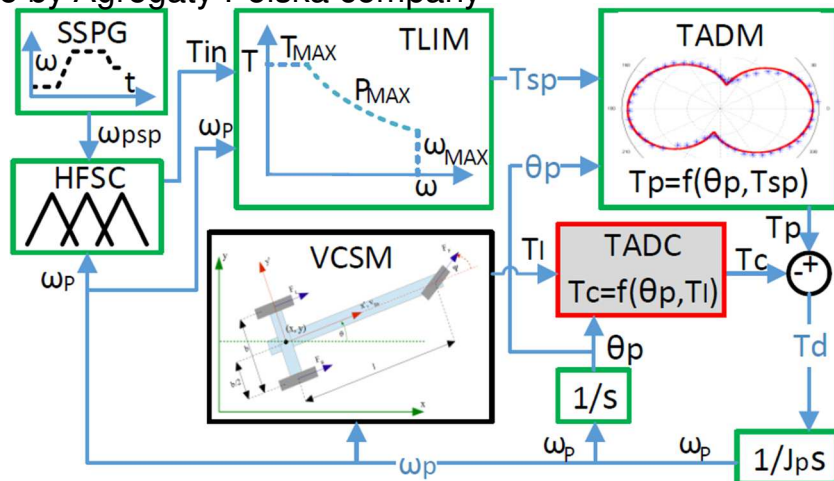
## Instytut Robotyki i Inteligencji Maszynowej

- Zakład Sterowania i Elektroniki Przemysłowej
- Zakład Automatyki i Optymalizacji
  - S. Brock
  - W. Giernacki
  - D. Horla
  - D. Janiszewski
  - D. Łuczak
  - T. Pajchrowski
  - K. Urbański
  - J. Ziętkiewicz

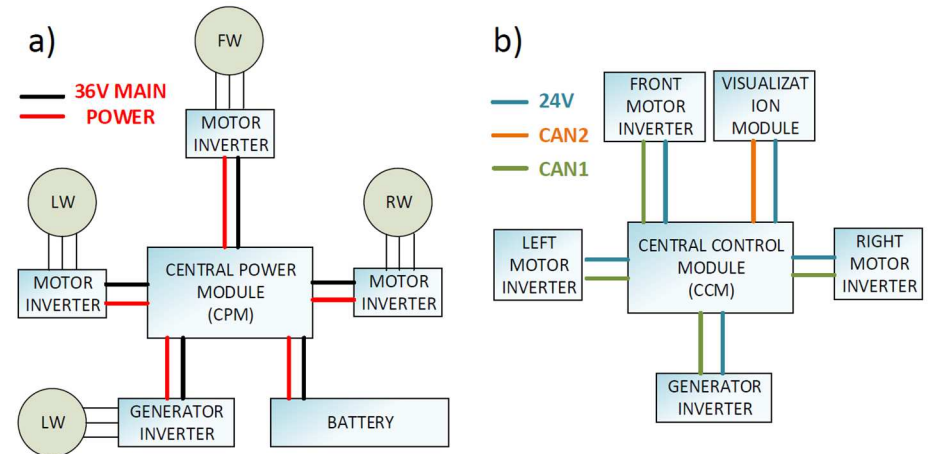
# Drives and distributed control systems in electric vehicles



Example of the e-trike equipped with dedicated drives working in pedaling-by-wire (PBW) conception of control. Mechanics made by Agregaty Polska company



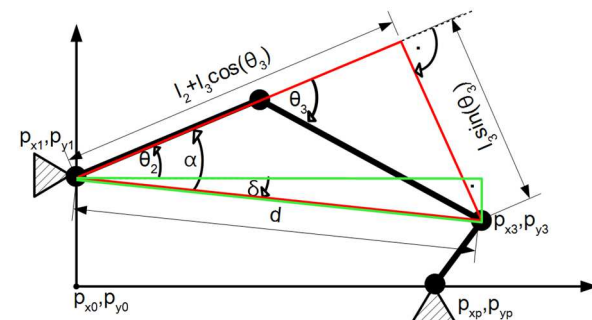
Proposal of electric vehicle control schema introducing reduction of dynamic torque ( $T_d$ ) ripples in PBW



Schema of power distribution in e-trike (a) and its distributed control system (b)

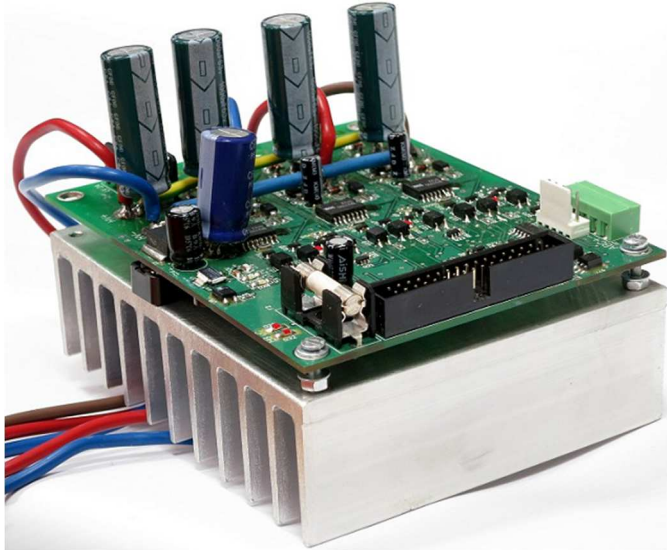


The e-trike during technology show-case, presentation for media

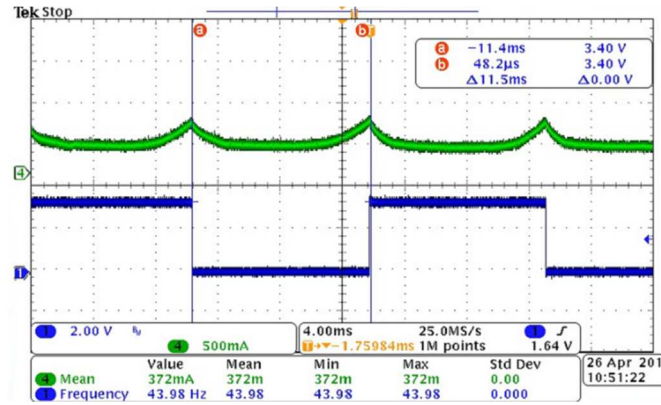


Kinematic structure of pedaling phenomena as the base for its model analytic solution

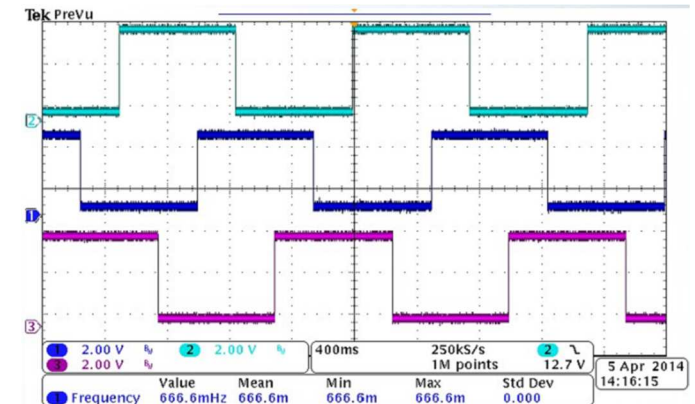
# Power converters dedicated for distributed control in electric vehicles



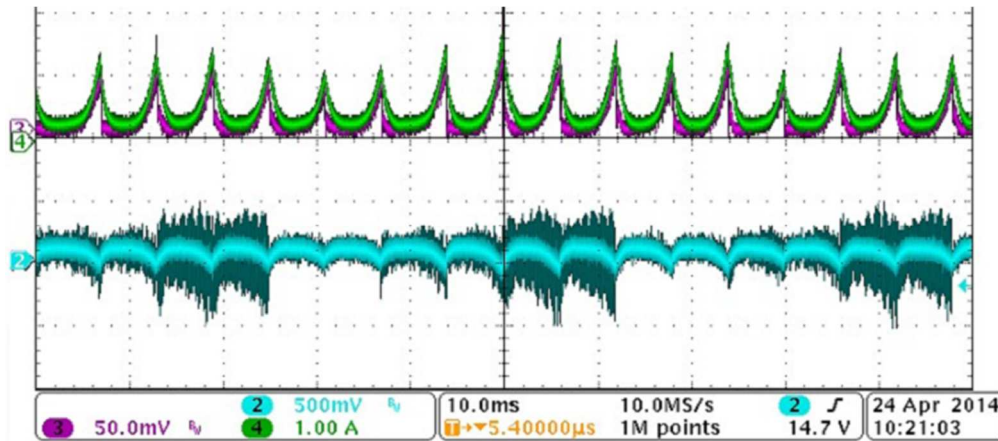
The picture of experimental power converter



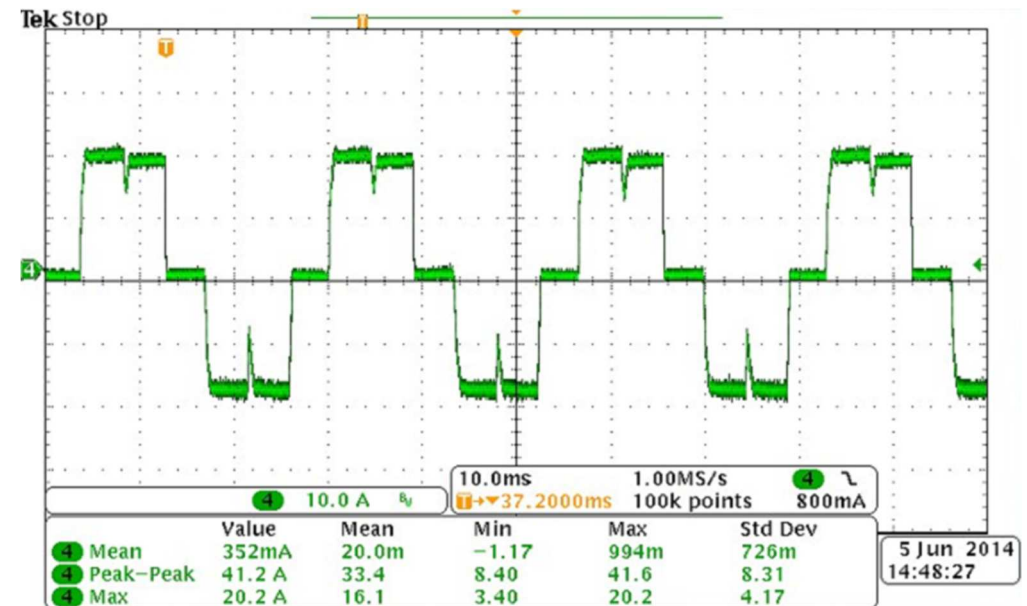
control loop signal delays compensation



high-quality of measured signals by using advanced filtering methods

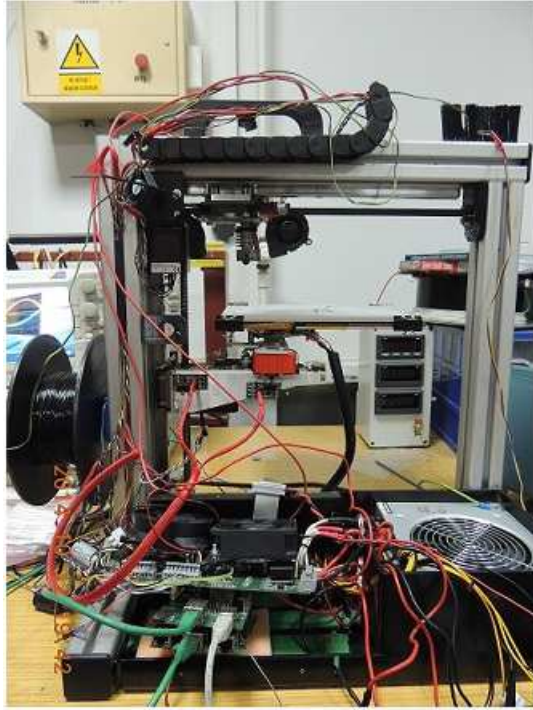


Unique solution of motor phase currents measurement with independent DC short-circuit prevention embedded in power converter

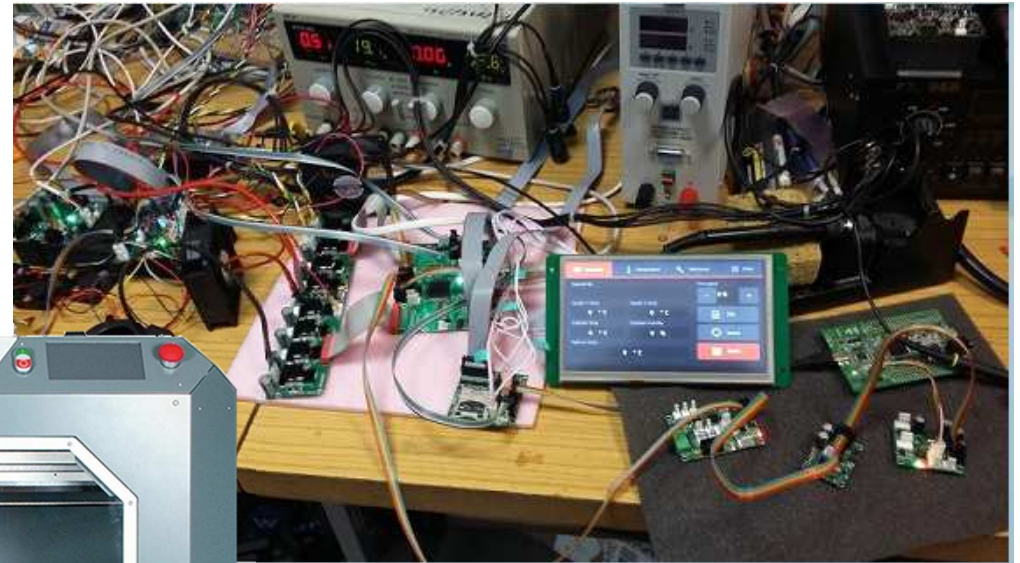


High current loads capability

# Control systems for large-scale 3D printing



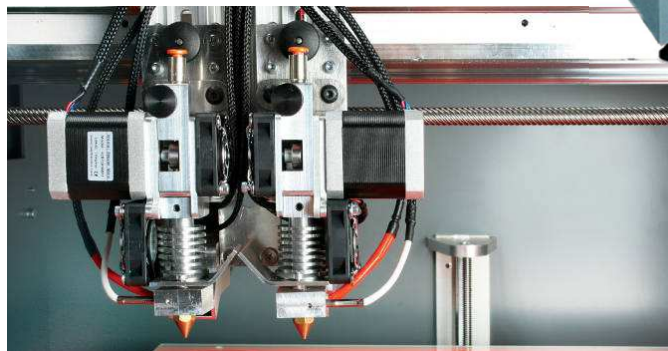
Preliminary, experimental tests of control system with new drives and STM32F4 MCU made on compact printer



Laboratory test-runs of 3D printer distributed control system



Large-scale 3D printer introduced by Omni3D company



Possibility of multiple printing head utilisation



HMI of the developed control system



# IT server of critical information management – TechLink Bridge

The embedded – stable, secure and low-power server with use of multiple interfaces (including DECT) and advanced logic of critical information propagation. Developed in cooperation with Emtel System company.



Photography of TLB server

System was implemented by Emtel System in many well-known companies such as:

ACP – Wloclawek

Imperial Tobacco – Radom

Nutricia – Krotoszyn

Swedspan – Bialystok

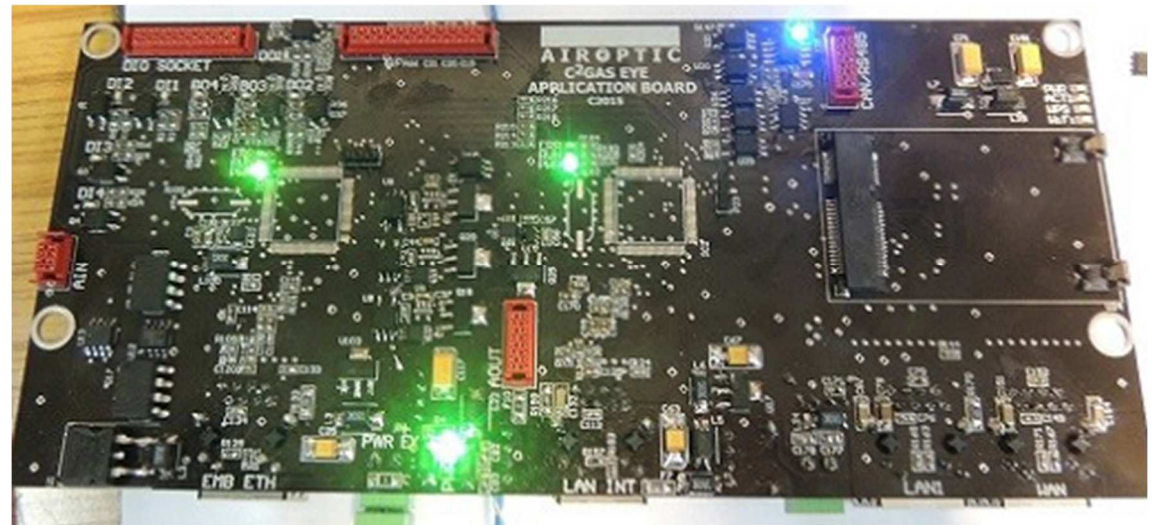
Polish Radio – Warsaw



# Application board for Airoptric GasEye

Airoptric GasEye – real-time gas concentration analyser based on quantum-cascade lasers technology.

Multiprocessor application board developed for the Company with utilisation of high-end DSP algorithms and multiple user interfaces.

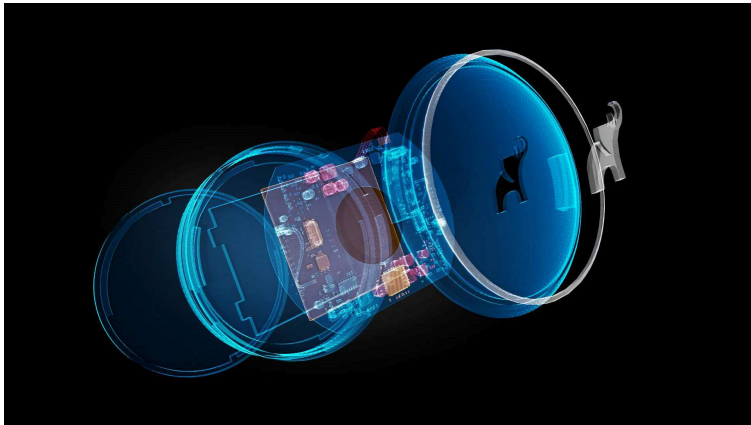


Experimental application board for GasEye



Photography of Airoptric GasEye device

# ElephantDoor – an innovative burglar alarm



visualization of system deposition

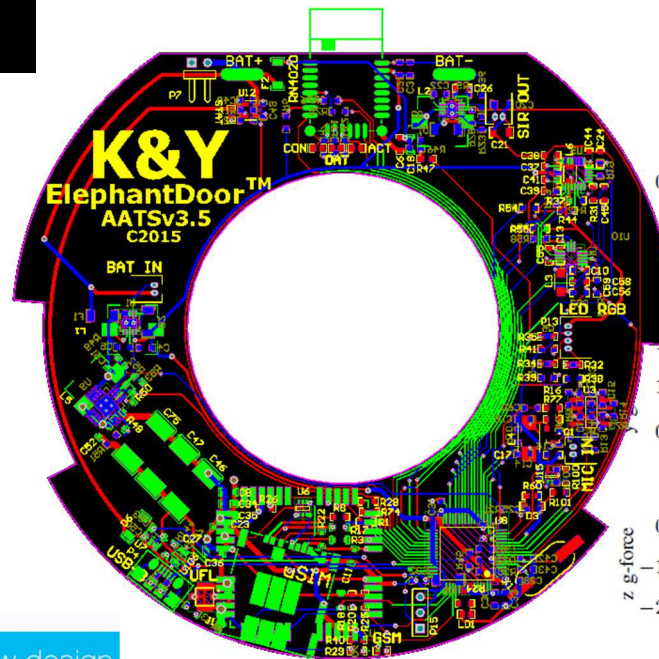


The system logo

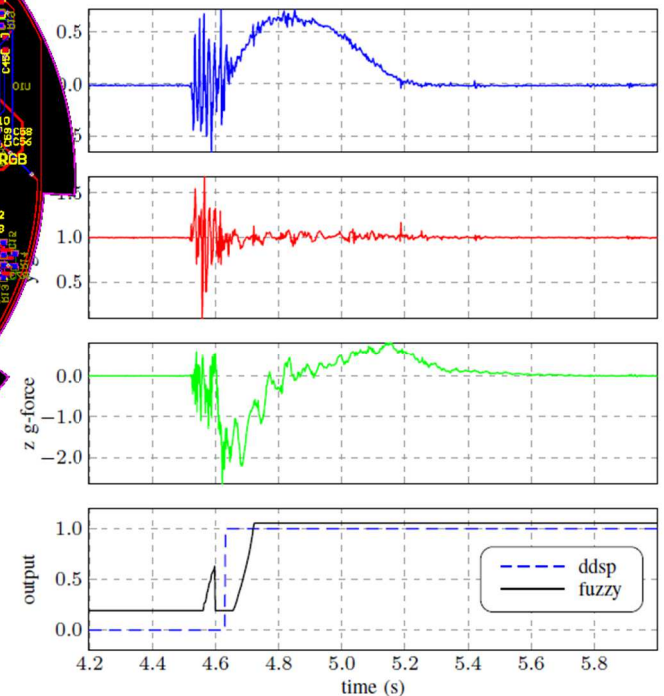


system components

ElephantDoor – the innovative burglar alarm based on artificial intelligence classifier and MEMS sourced signals. Fully wire-less system with loud sirene, li-pol battery selected MEMS sensors and bluetooth/GSM/WiFi interfaces.



Prototyped PCB

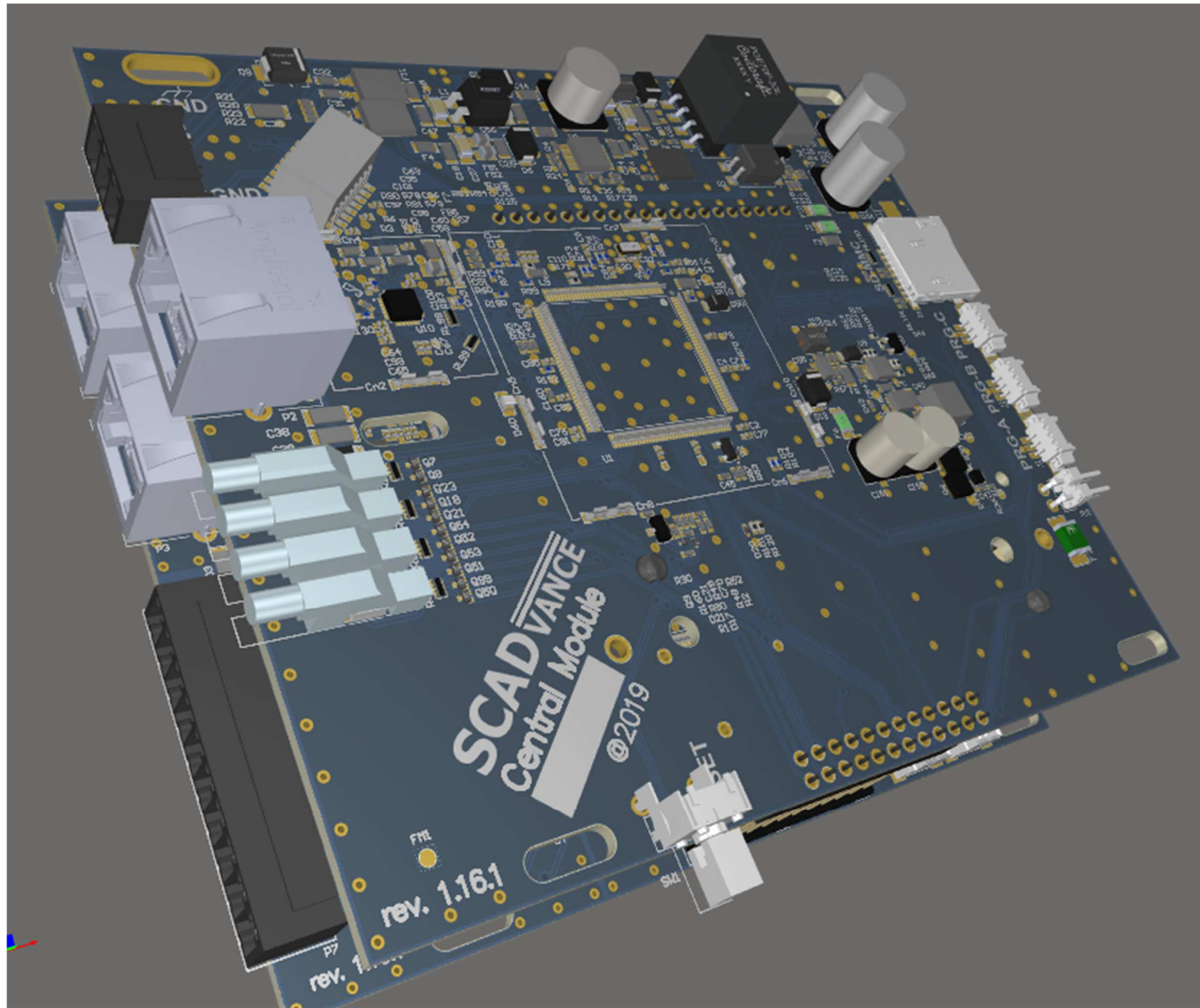


Working results of advanced classification algorithms during experimental test-runs



High-quality design

# Cyber-bezpieczeństwo w sieci przemysłowej (2019)

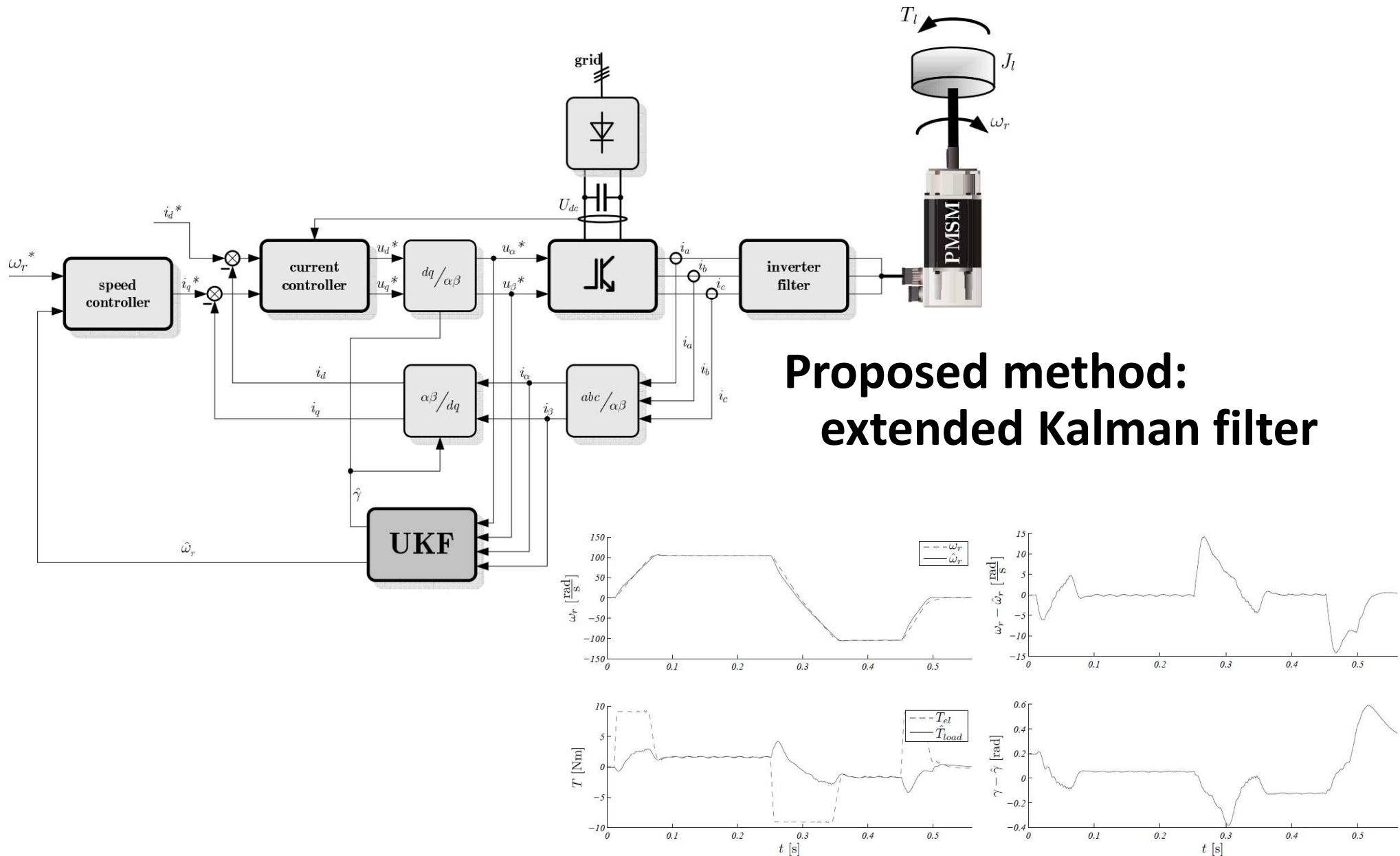


# Control of direct drive with permanent magnet motors (2010 – 2020)

## Problems:

- fast and robust current vector control
- speed calculation for very slow motion
- oscillation elimination in mechanical system
- torque ripple compensation
- minimalization of friction influence
- robust control for drive with changing inertia
- adaptive control for drive with changing inertia
- optimal reference trajectory generation

# Sensorless control for permanent magnet synchronous motor





**INNOVATIVE  
ECONOMY**  
NATIONAL COHESION STRATEGY



**Project Part-Financed  
by the European Union**

**European Regional  
Development Fund**

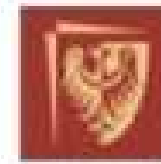
New generation of energy-saving electric drives for pumps and cooling fans in mining industry



**Instytut Chemii  
Przemysłowej**



**Instytut Tele-  
i Radiotechniczny**

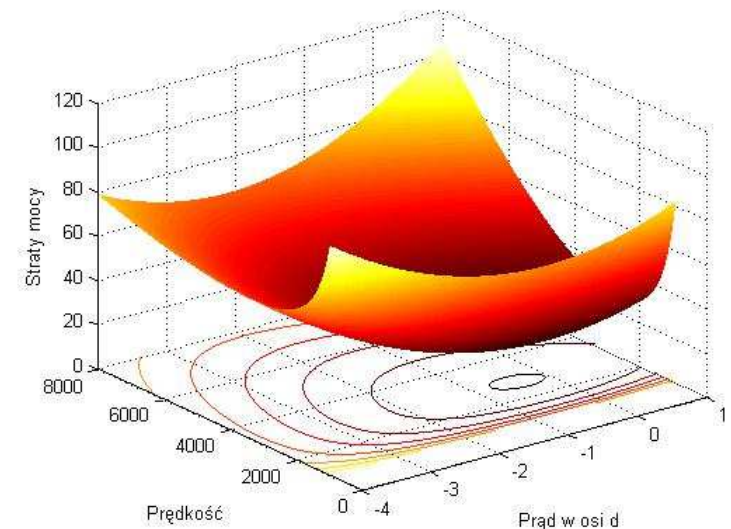
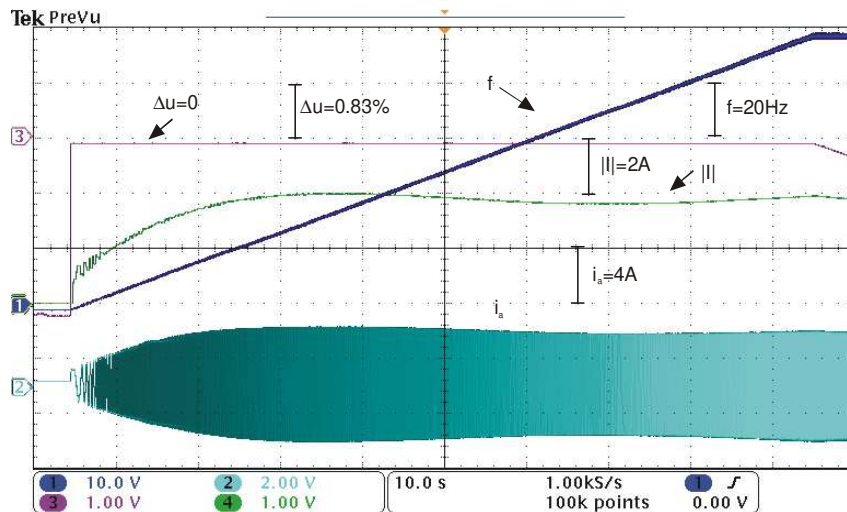
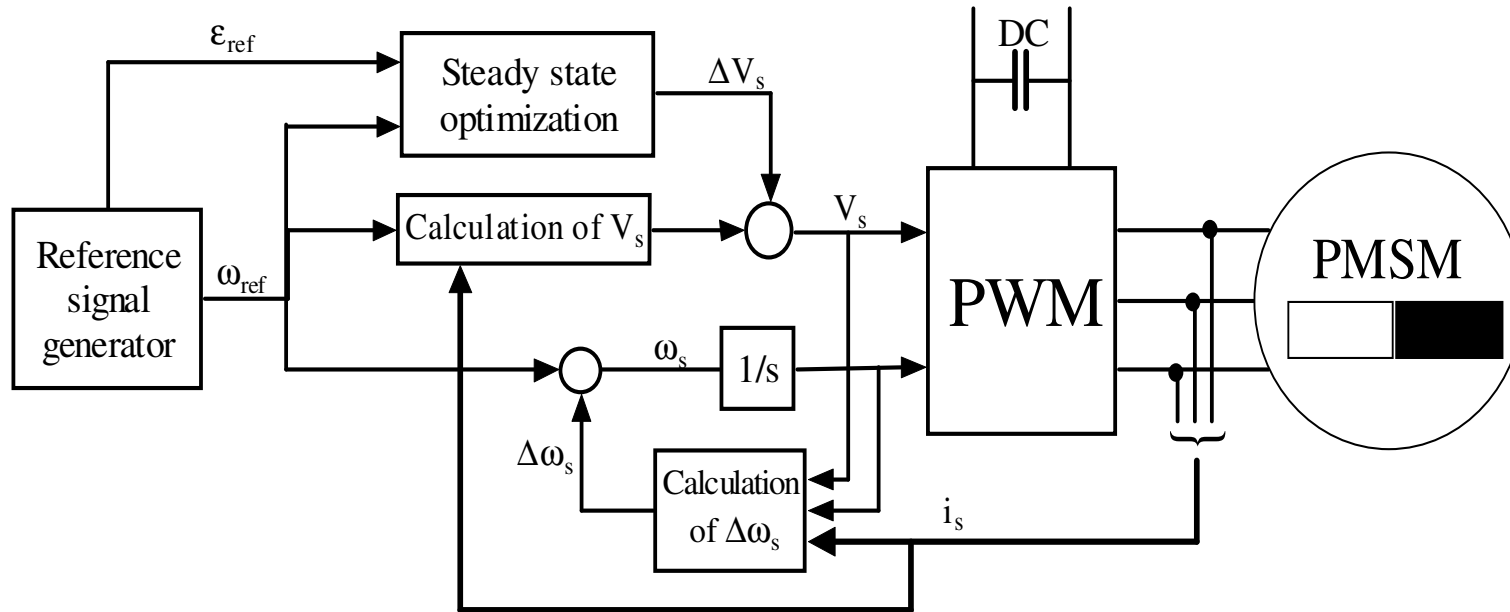


**Politechnika  
Wrocławska**

- **Poznan University of Technology**
- **Wroclaw University of Technology**
- **Tele and Radio Research Institute (Warsaw)**
- **Industrial Chemistry Research Institute (Warsaw)**

# Control of motors with permanent magnets for pumps and fans.

$V/f$  control method for a PMSM without dumping windings



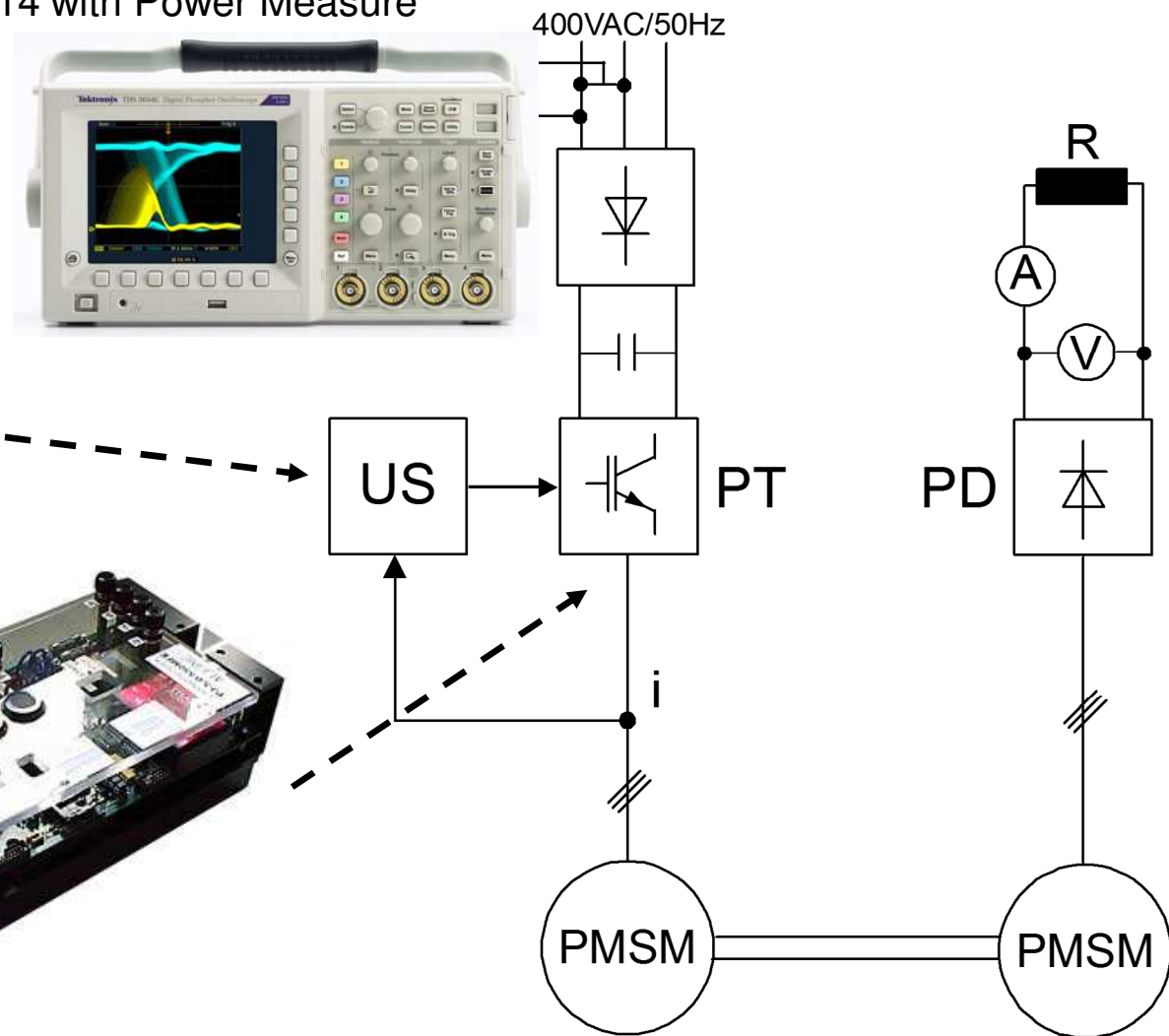
# Control of motors with permanent magnets for pumps and fans.

Tektronix DPO3014 with Power Measure

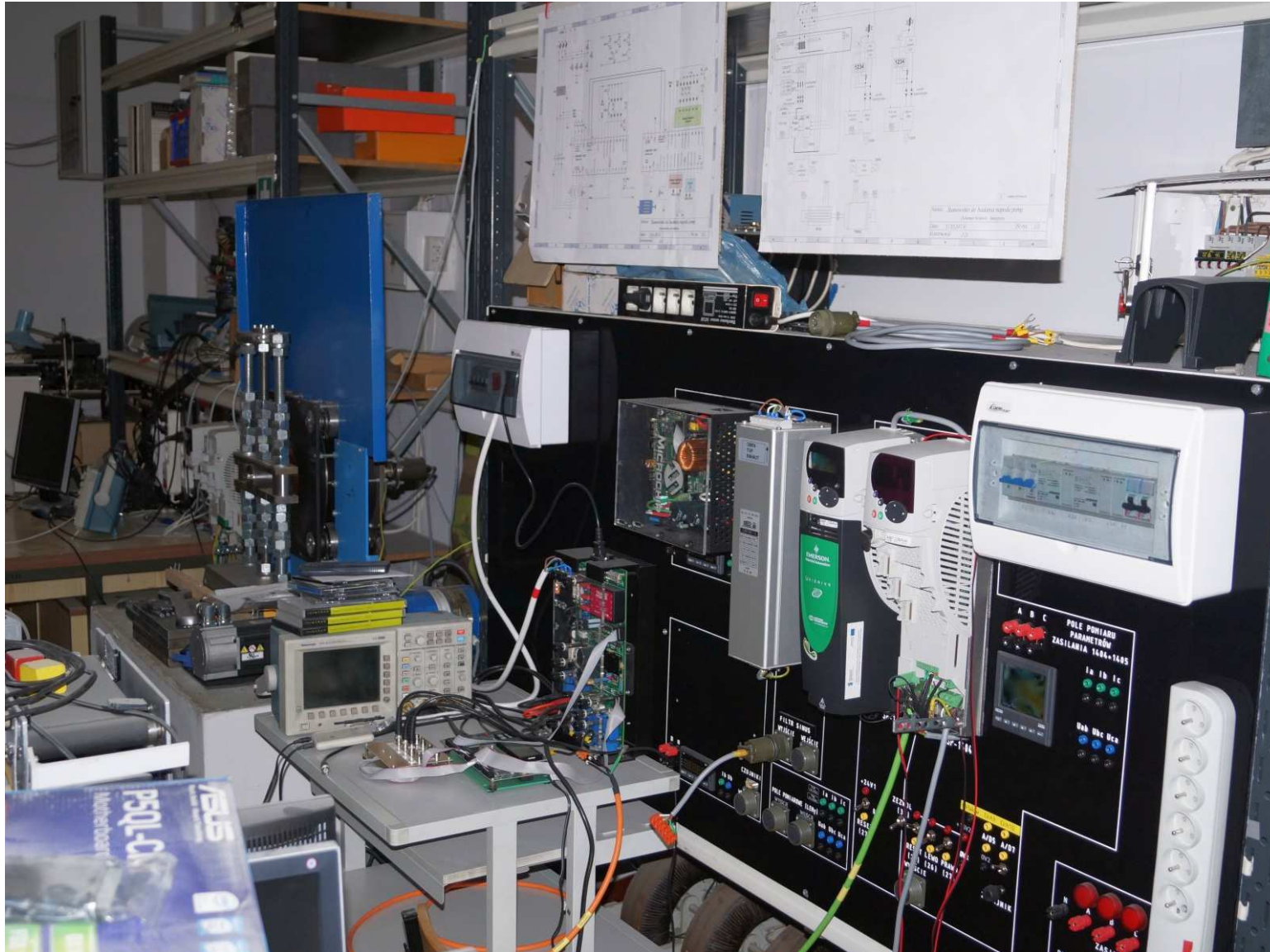
Analog Devices floating point DSP  
ADSP-21369 (2 Mb SRAM,  
400 MHz Clock, 2.4 GFLOPS)



IGBT converter  
750 V, 10 A



# Control of motors with permanent magnets for pumps and fans.

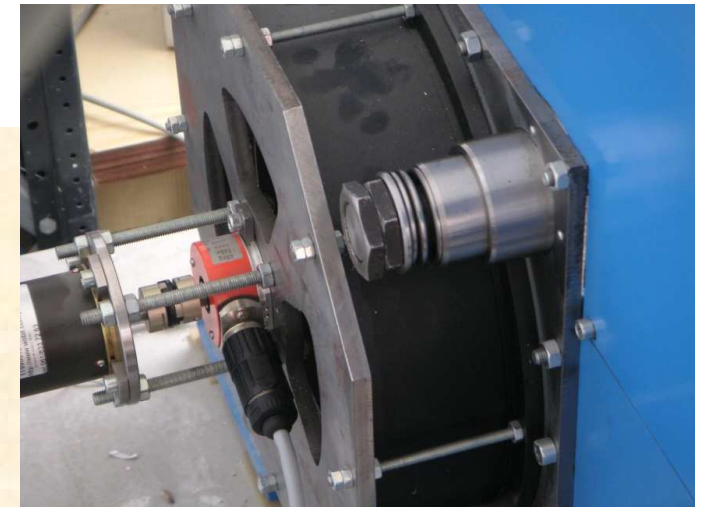
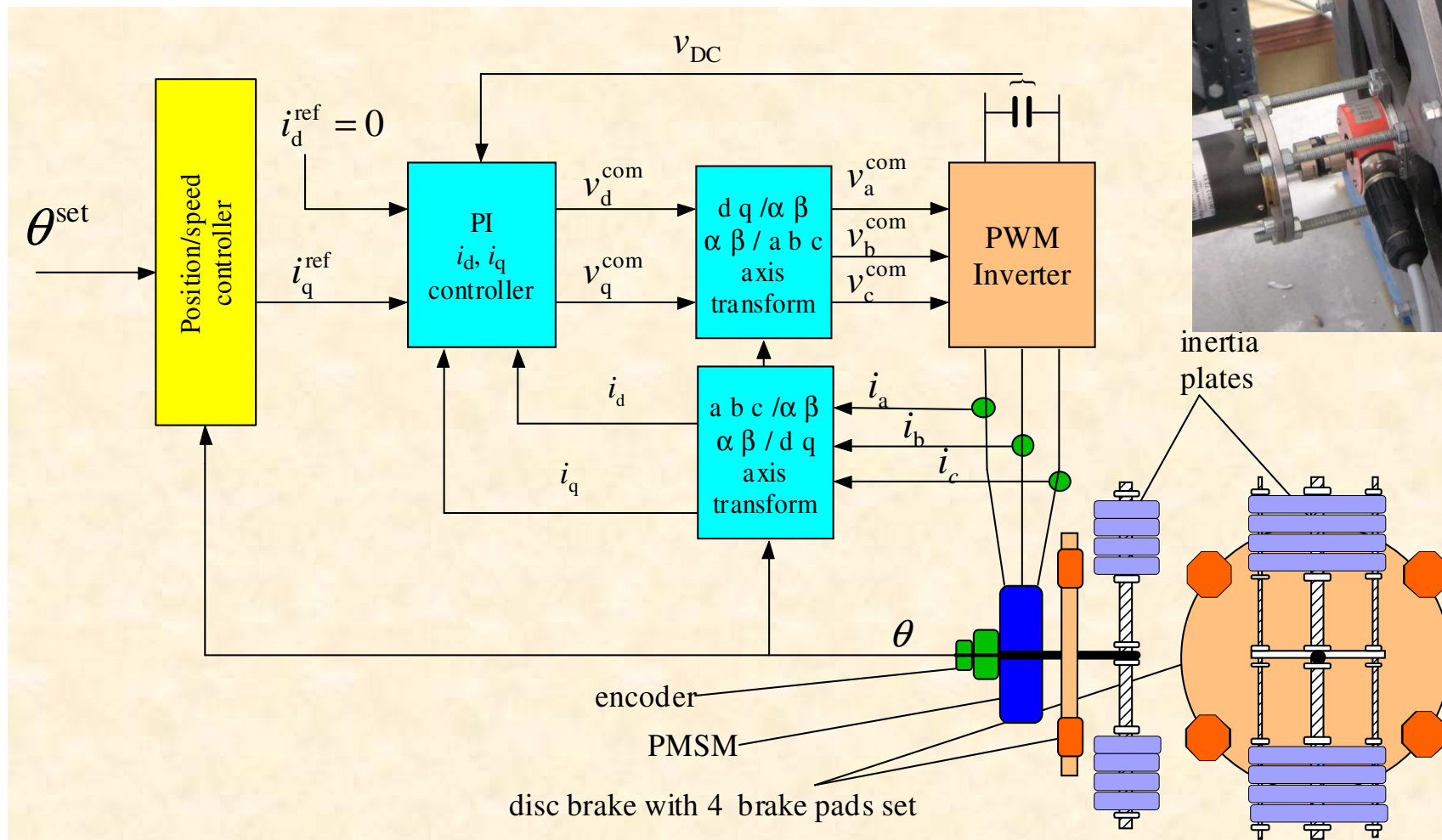


Laboratory stand



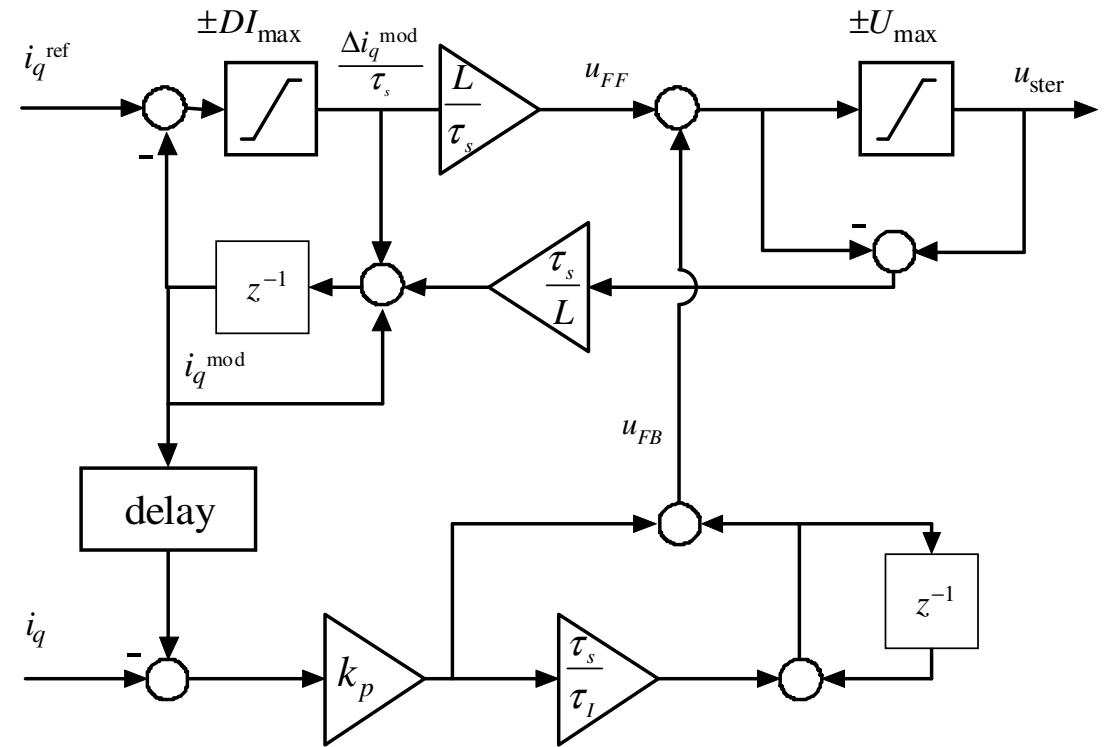
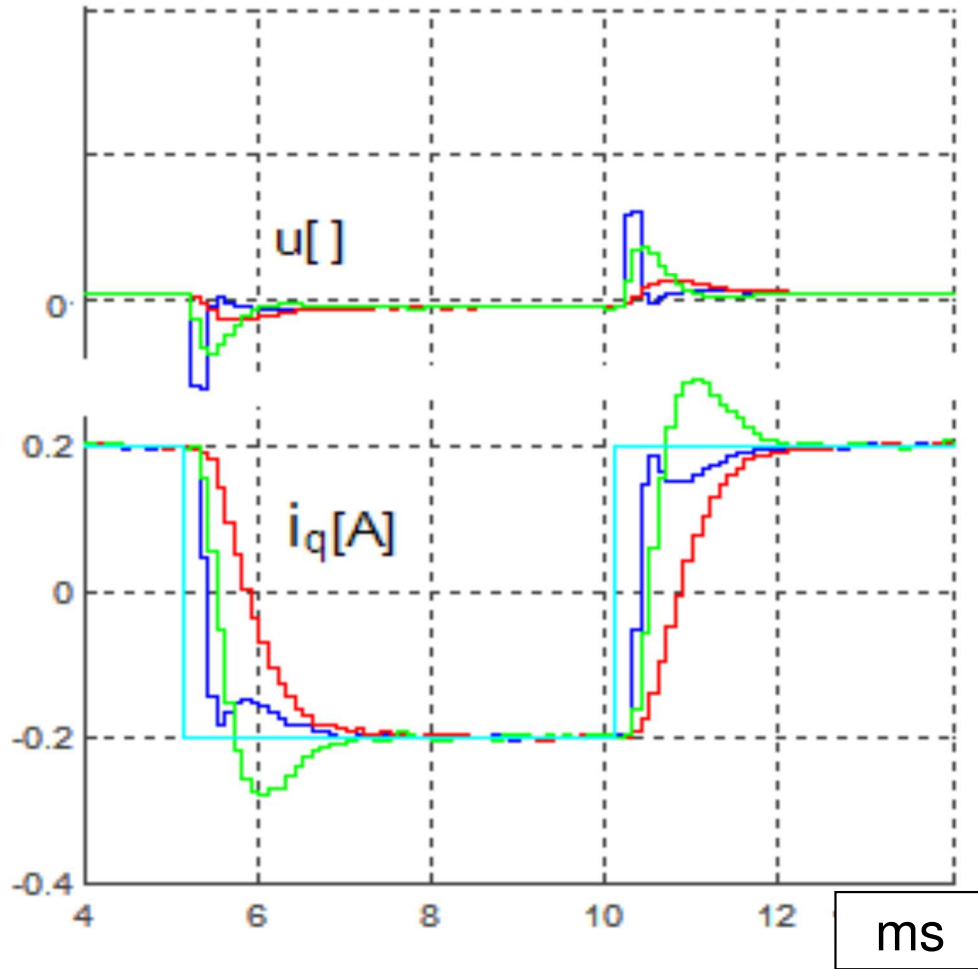
# Control of direct drive with permanent magnet motors

Direct-drive motors can improve the positioning precision since they lack the gearbox required in conventional electric drive systems.



# Fast and robust current vector control

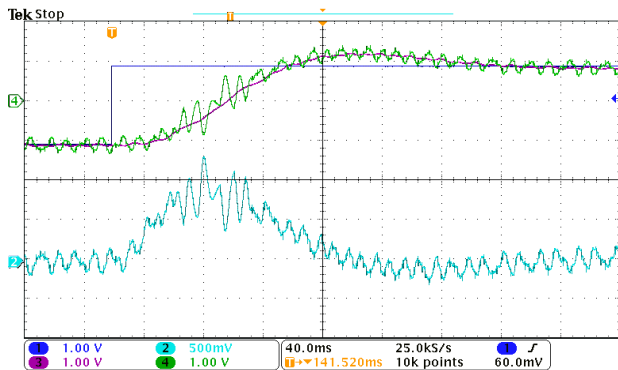
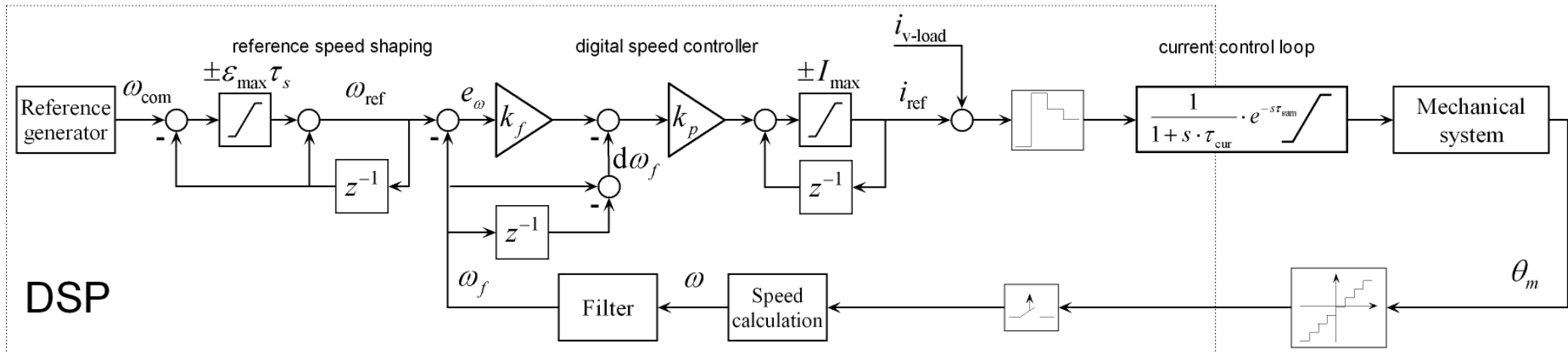
- 2DOF PI controller



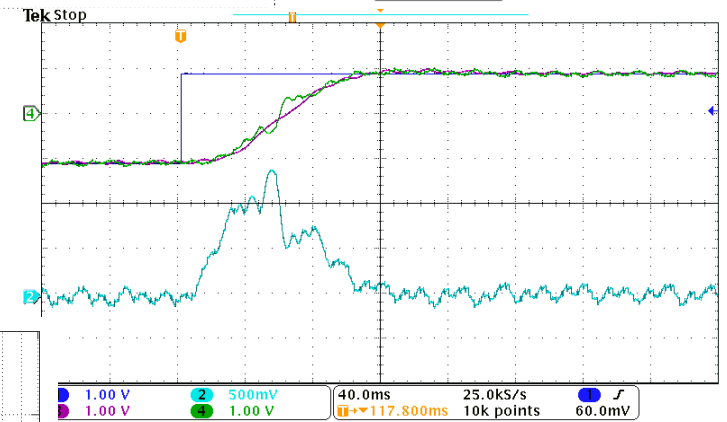
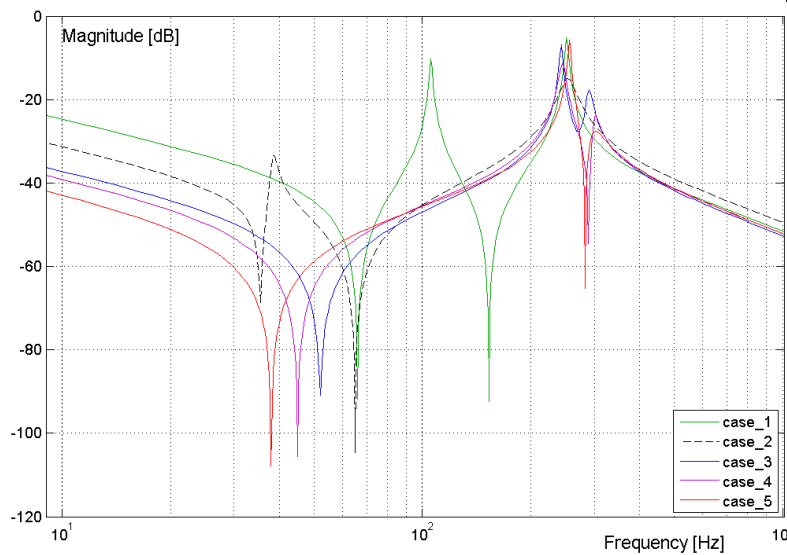
## Speed calculation for very slow motion

- Encoder resolution is 512.000 imp/rev.
- Sampling time is 100  $\mu$ s
- Typical slow motion: 5 rev/min = 1/12 rev/s
- In sampling time there are only 4 impulses !!!
- The simple speed calculation error is 25% - unacceptable for control purpose
- The need special algorithm to increase speed resolution.

# Oscillation elimination in mechanical system

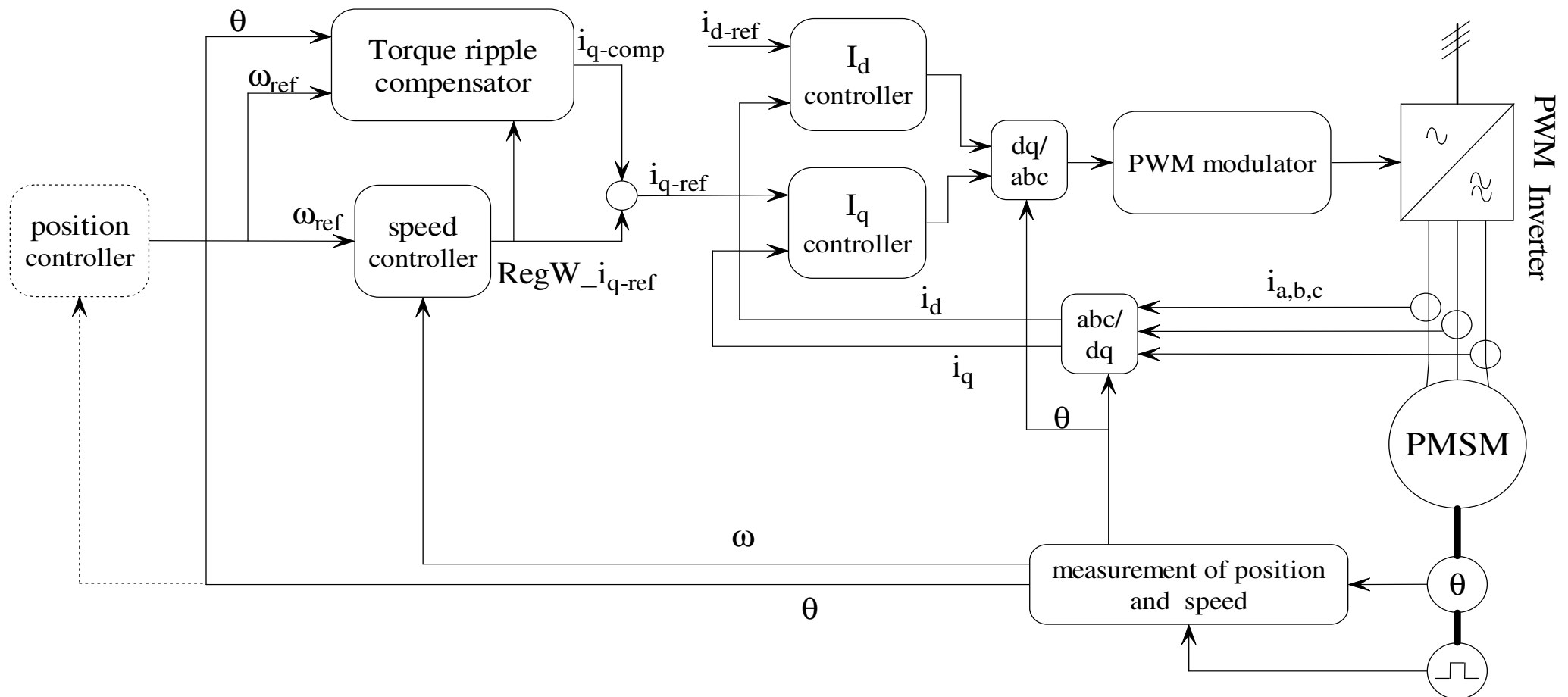


Chebyshev low pass filter

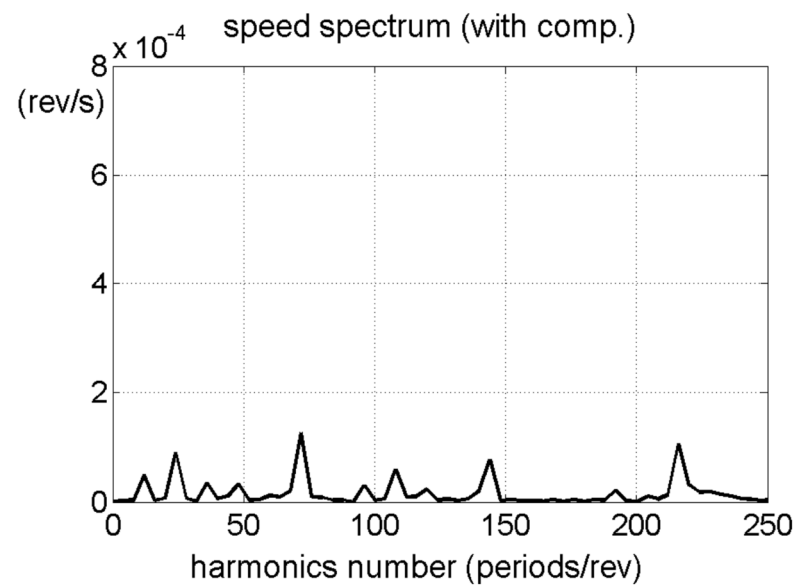
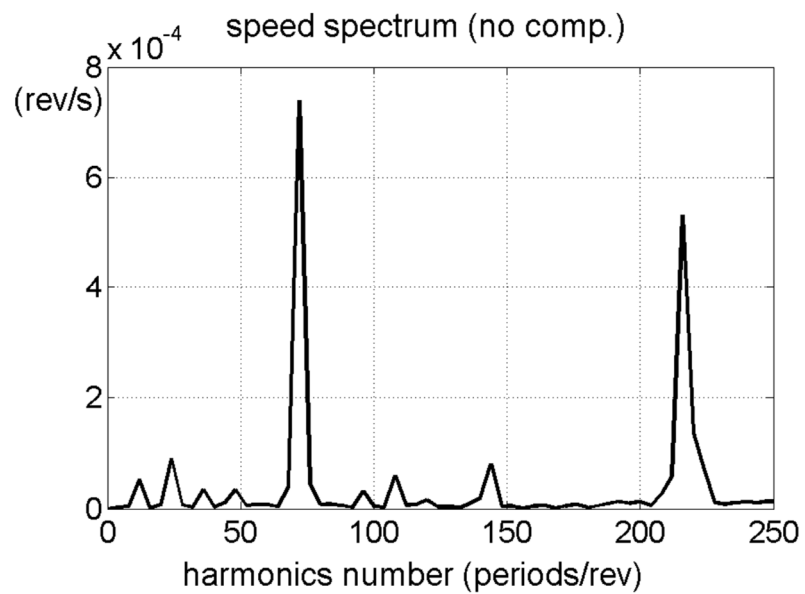
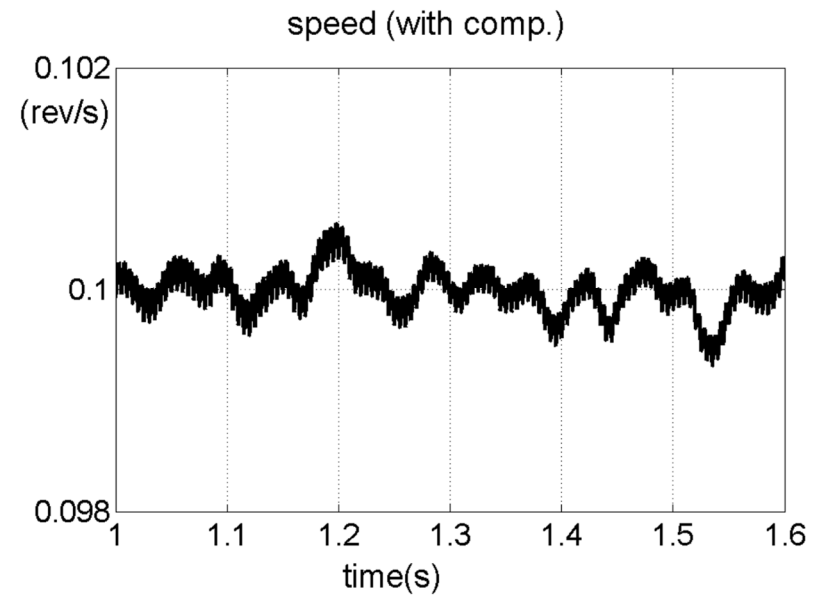
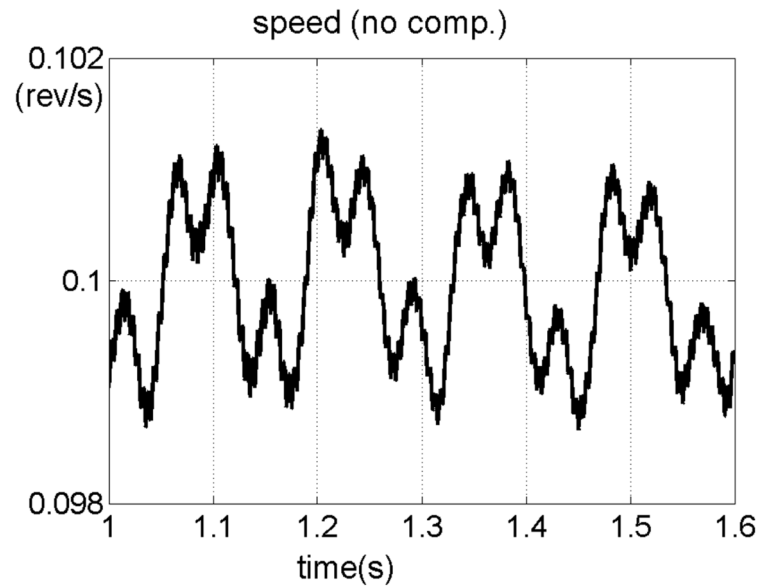


bi-quadratic filter

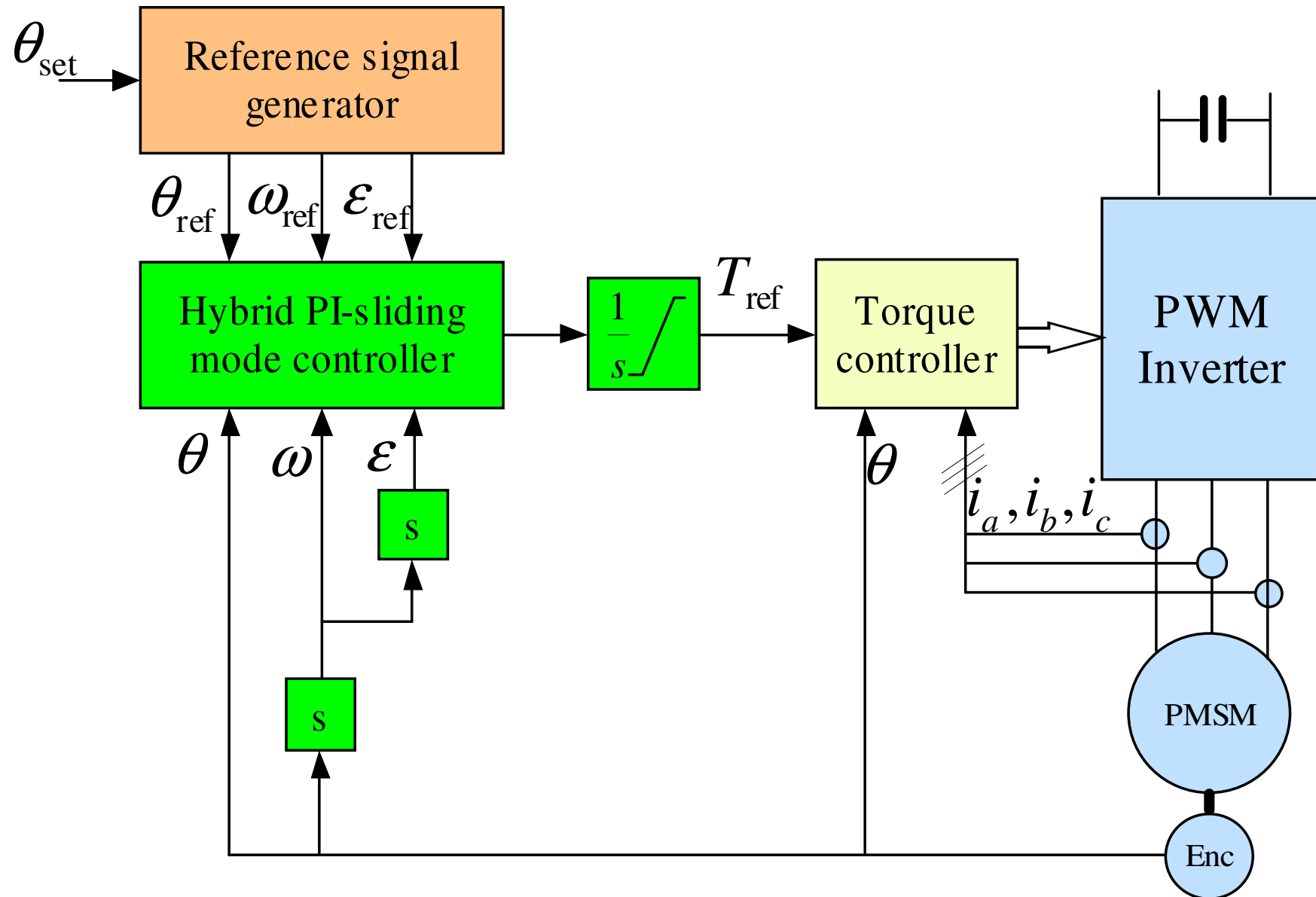
# Torque ripple compensation

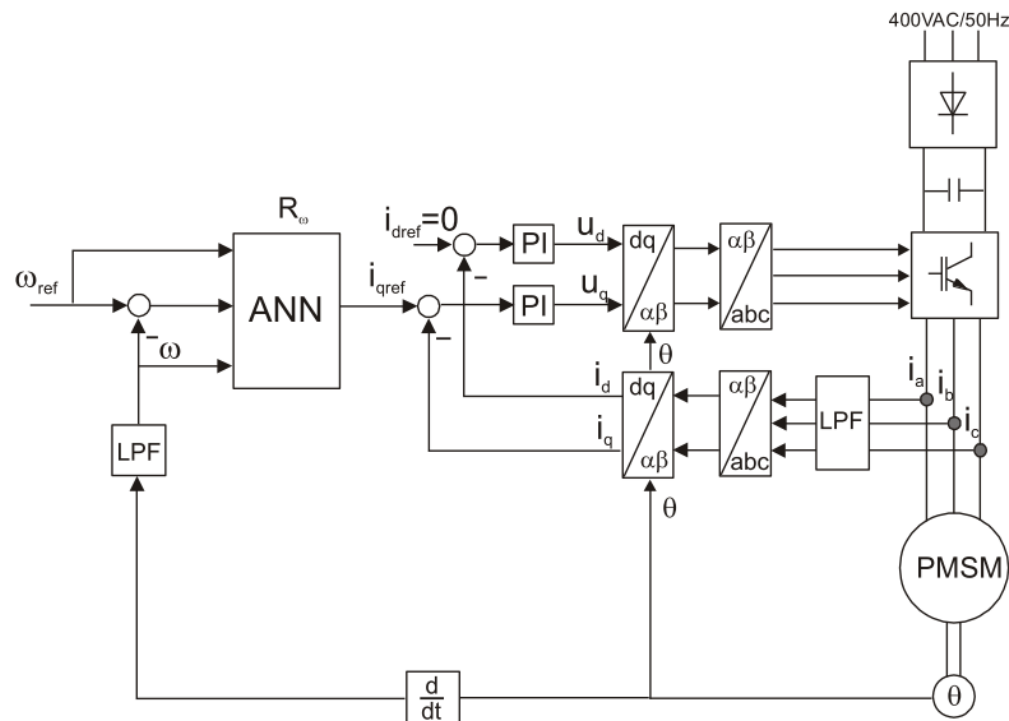


# Torque ripple compensation



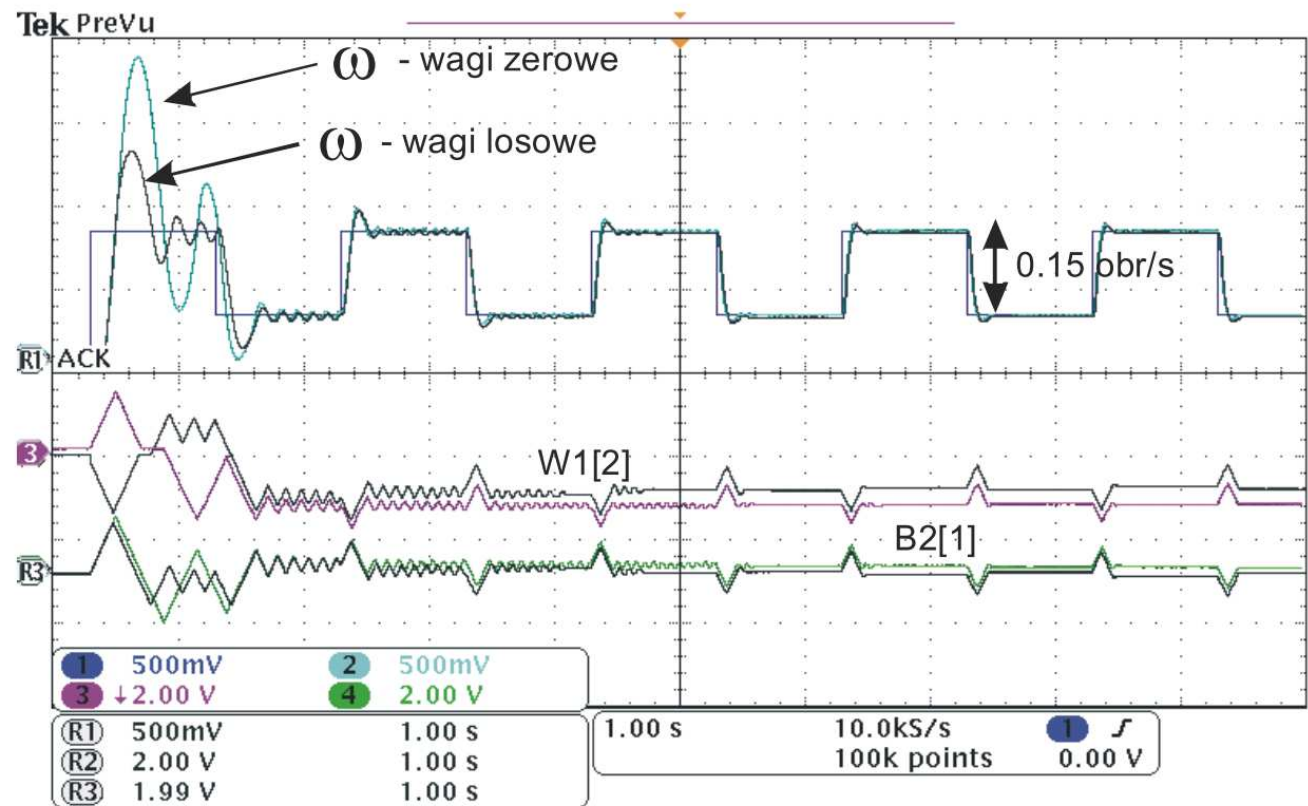
# Robust control for drive with changing inertia





Adaptive control for drive  
with changing inertia

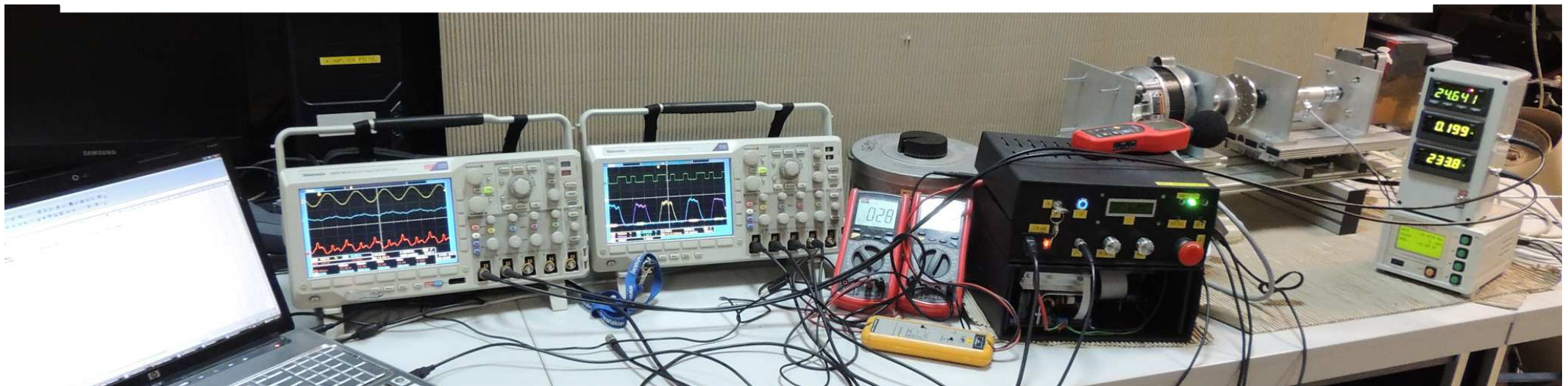
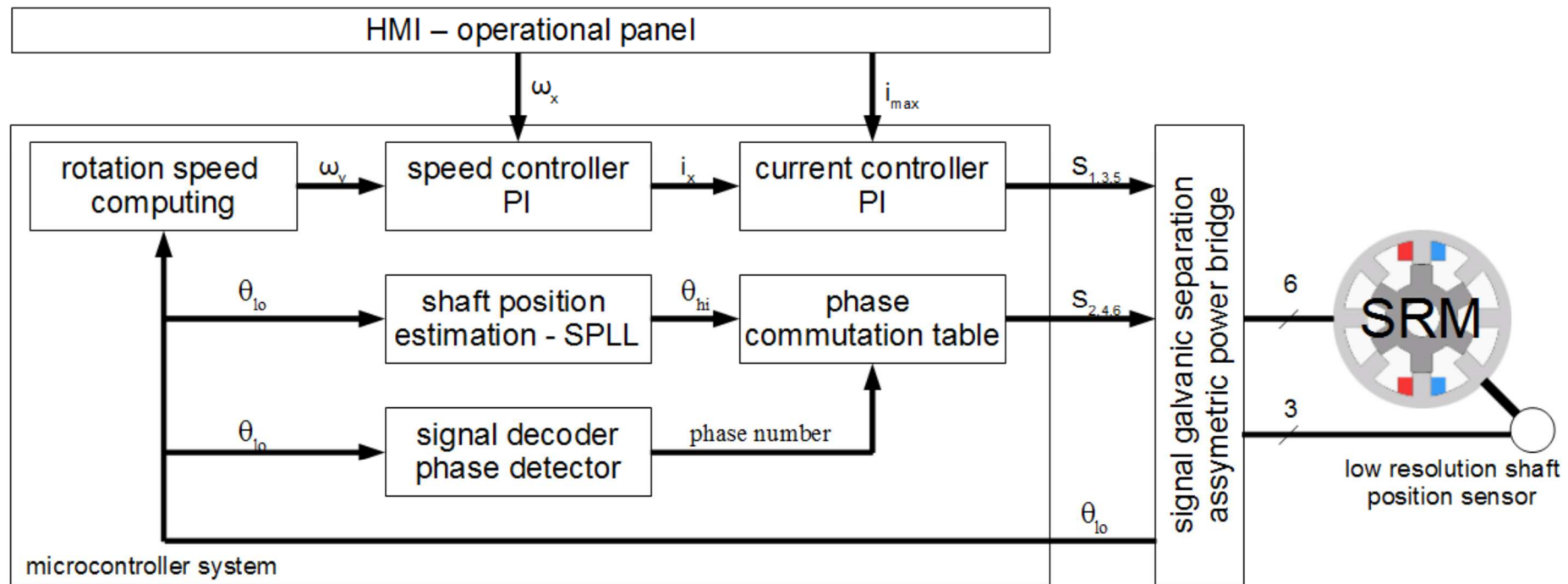
ANN with on-line learning



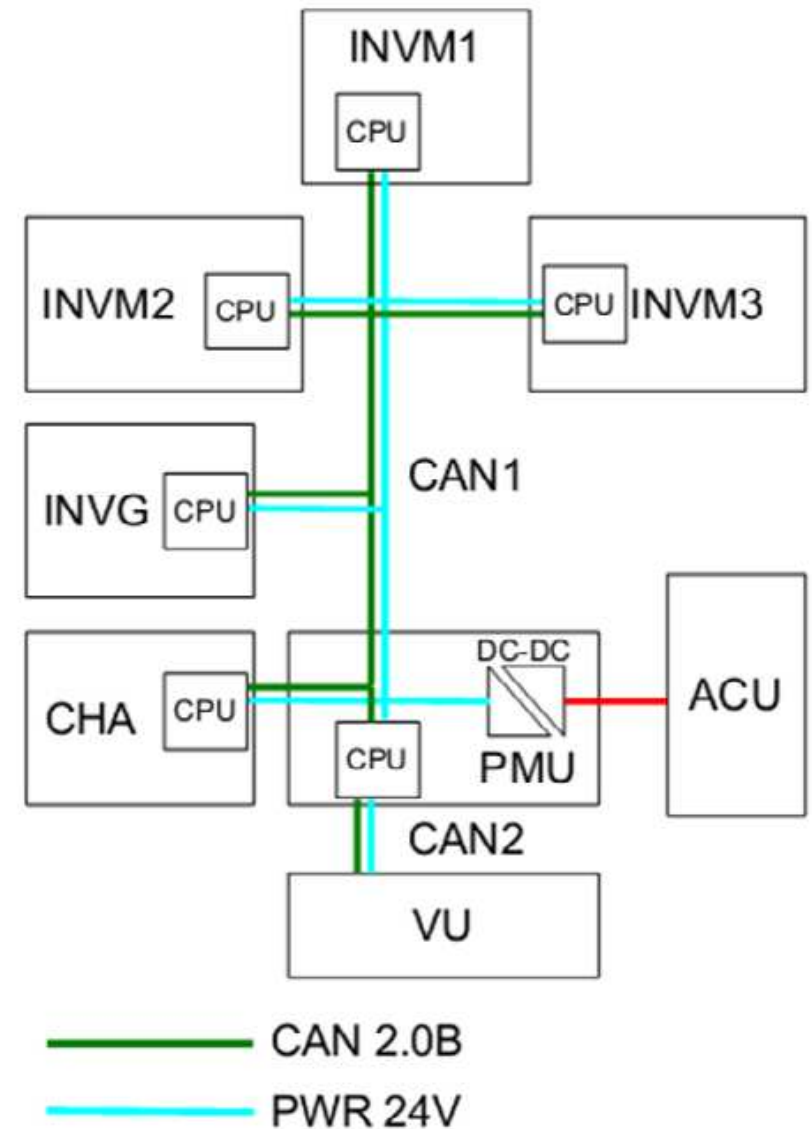
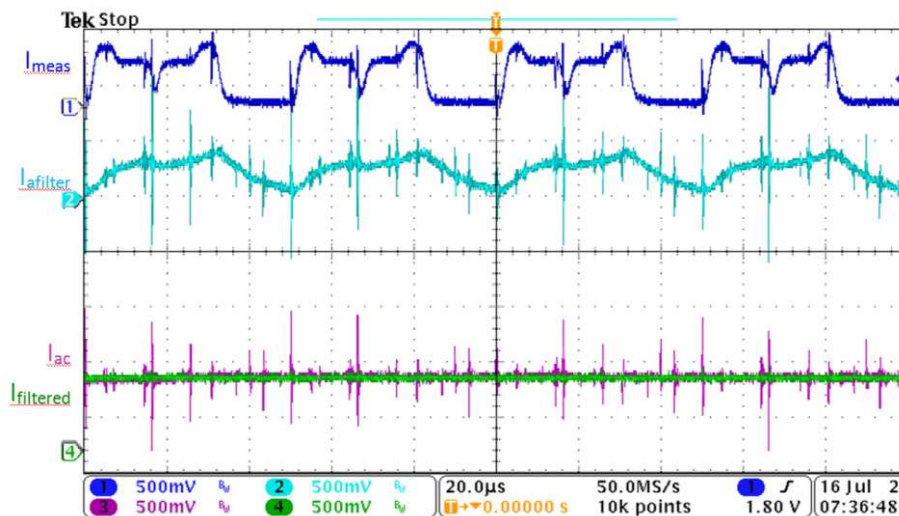
# Subautonomiczny katamaran pełnomorski (2020-2024)



# Control of switched reluctance motors (classical and iron powder based)



# Regenerative drive for new kind of electric bicycle



Zapraszamy do  
wybrania studiów  
magisterskich na  
specjalności

Inteligentne  
Systemy  
Automatyki